

Phased array innovations for 5G mmWave beamforming

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IBM Research

T. J. Watson Research Center

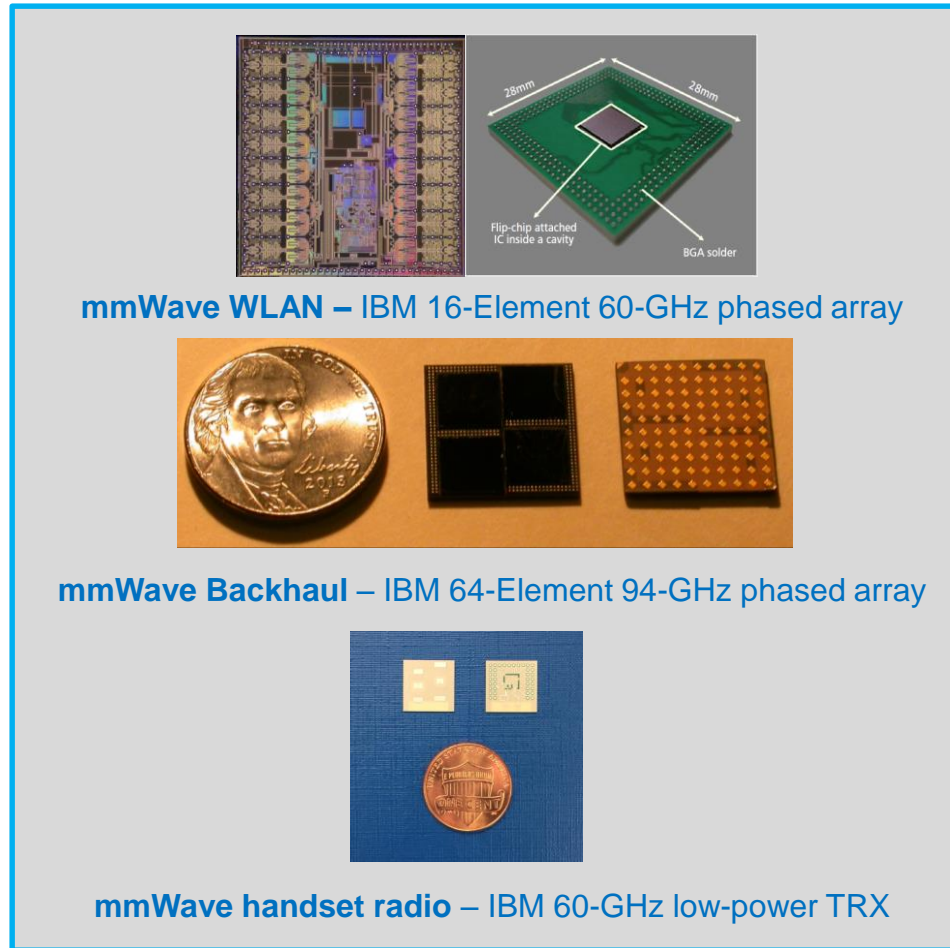


Toronto 5G Summit – November 2015

Enabling 5G: mmWave Silicon Integration and Packaging



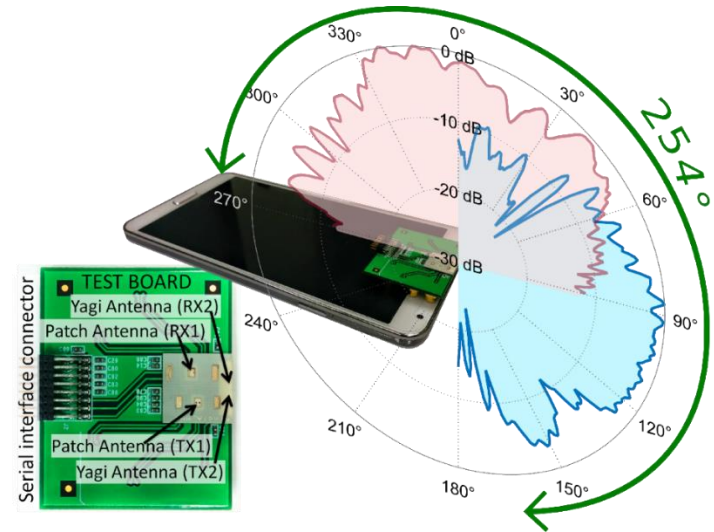
Overview of IBM Research's 10+ years of work on silicon-based mmWave radios, phased arrays, and Gb/s link demonstrations



<https://ieeetv.ieee.org/ieeetv-specials/toronto-5g-summit-2015-bodhisatwa-sadhu-enabling-5g-mmwave-silicon-integration-and-packaging?>

Seattle 5G Summit – November 2016

mmWave Radio Design for Mobile Handsets

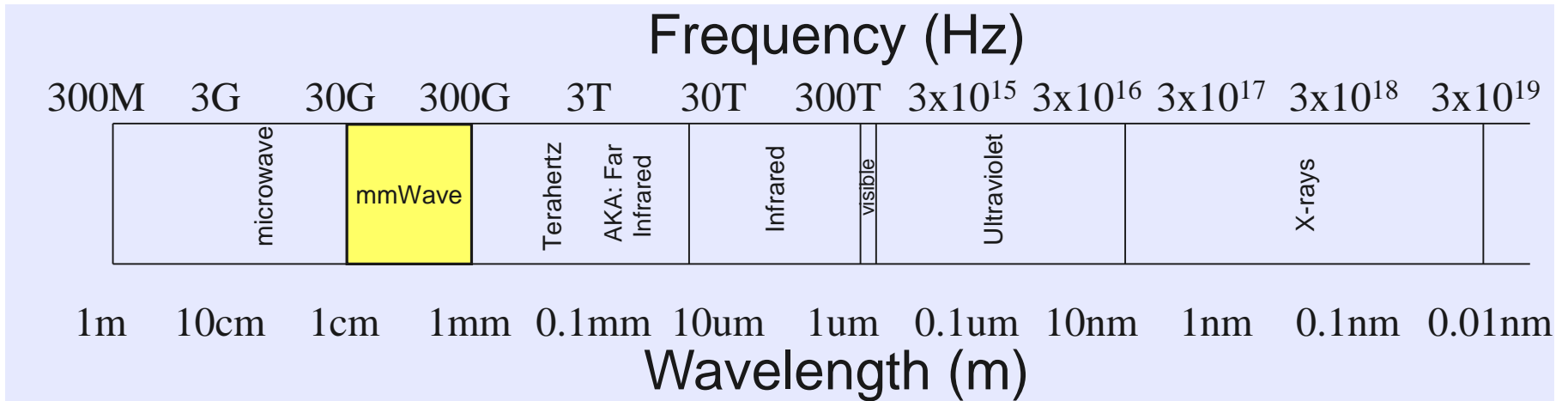


60-GHz (802.11ad), low-power (<250mW TX or RX), 32nm SOI CMOS TRX with switched beam antenna for wide spatial link coverage



<https://ieeetv.ieee.org/conference-highlights/seattle-5g-mmwave-radio-design-for-mobile-handsets?>

Introduction to Millimeter-Wave (mmWave)



mmWave is defined as 30-300 GHz, or $\lambda=10$ mm to 1 mm

Higher Frequency

(1) More Bandwidth

(5% @ 60 GHz = 3 GHz)

(5% @ 6 GHz = 0.3 GHz)

(2) Smaller Wavelength

- Integrate antenna in package
- Greater resolution radar/imager
- Directional propagation

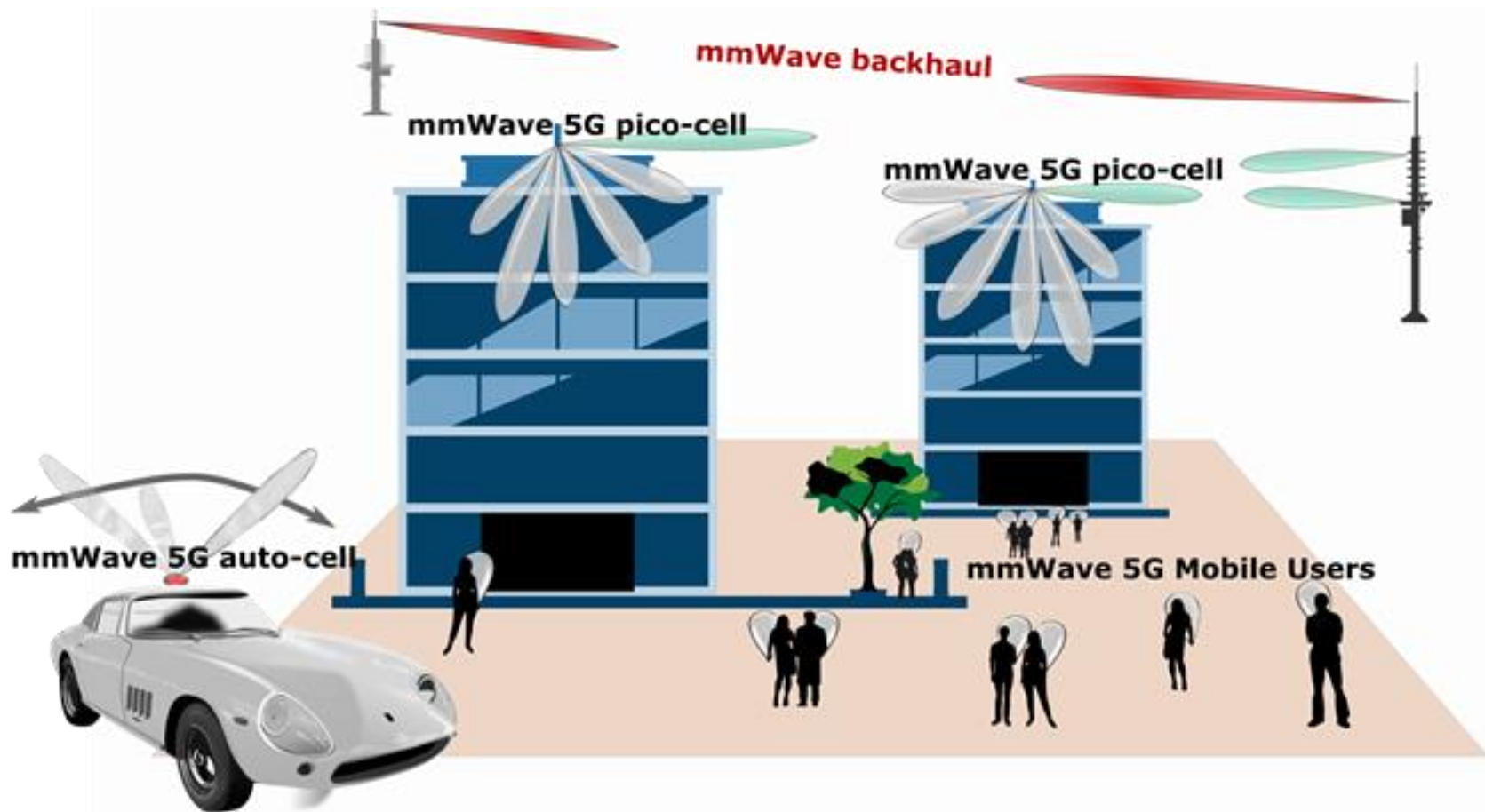
Current applications:

- Gb/s short-range comm.
- Automotive radar
- Mobile backhaul
- Airport security
- **5G**

Key advantages of mmWave for 5G are higher data rates and spatial multiplexing

Gb/s mmWave Wireless Links:

Applications across the infrastructure stack

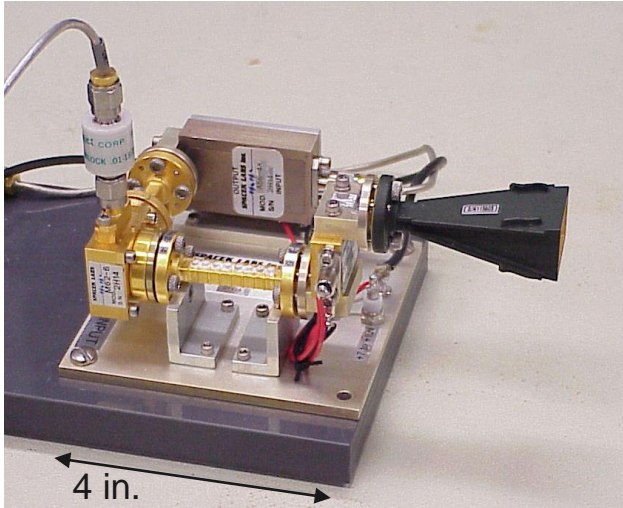


mmWave-based 5G network concept:

Ericsson: E. Dahlman, et al., "5G Radio Access," Ericsson Review, June, 2014

Samsung: W. Roh, et al., "Millimeter-wave beamforming as an enabling technology for 5G cellular communications: theoretical feasibility and prototype results," in IEEE Communications Magazine, Feb, 2014

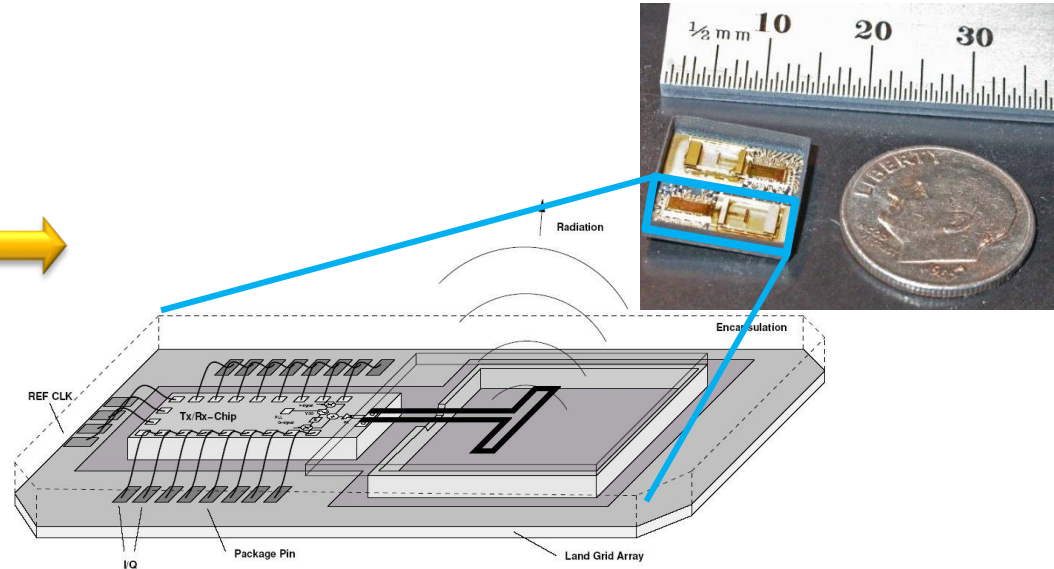
Enabling technology #1: Silicon integration of mmWave transceivers



Discrete 60-GHz Radio

Cost: \$1,500

Size: 10's of cm



World's 1st monolithic mmWave Radio
IBM Research 2006

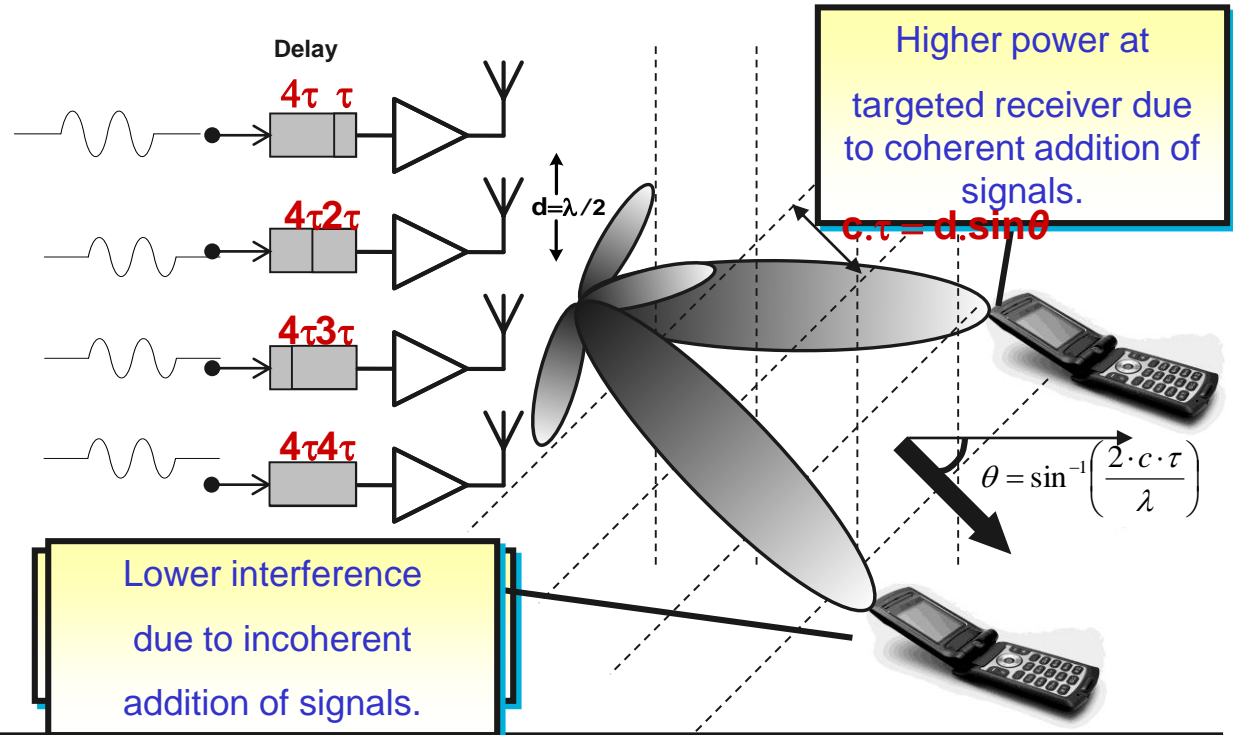
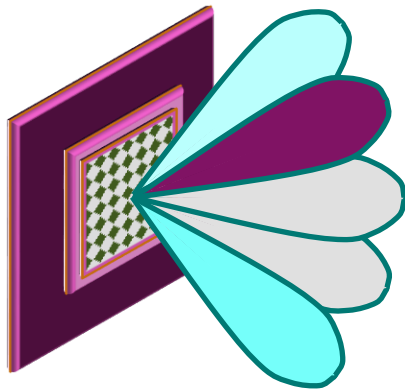
Cost: ~\$15

Size: <10 mm



Miniaturization and mass adoption of mmWave applications

Enabling technology #2: Integrated phased arrays for beam forming

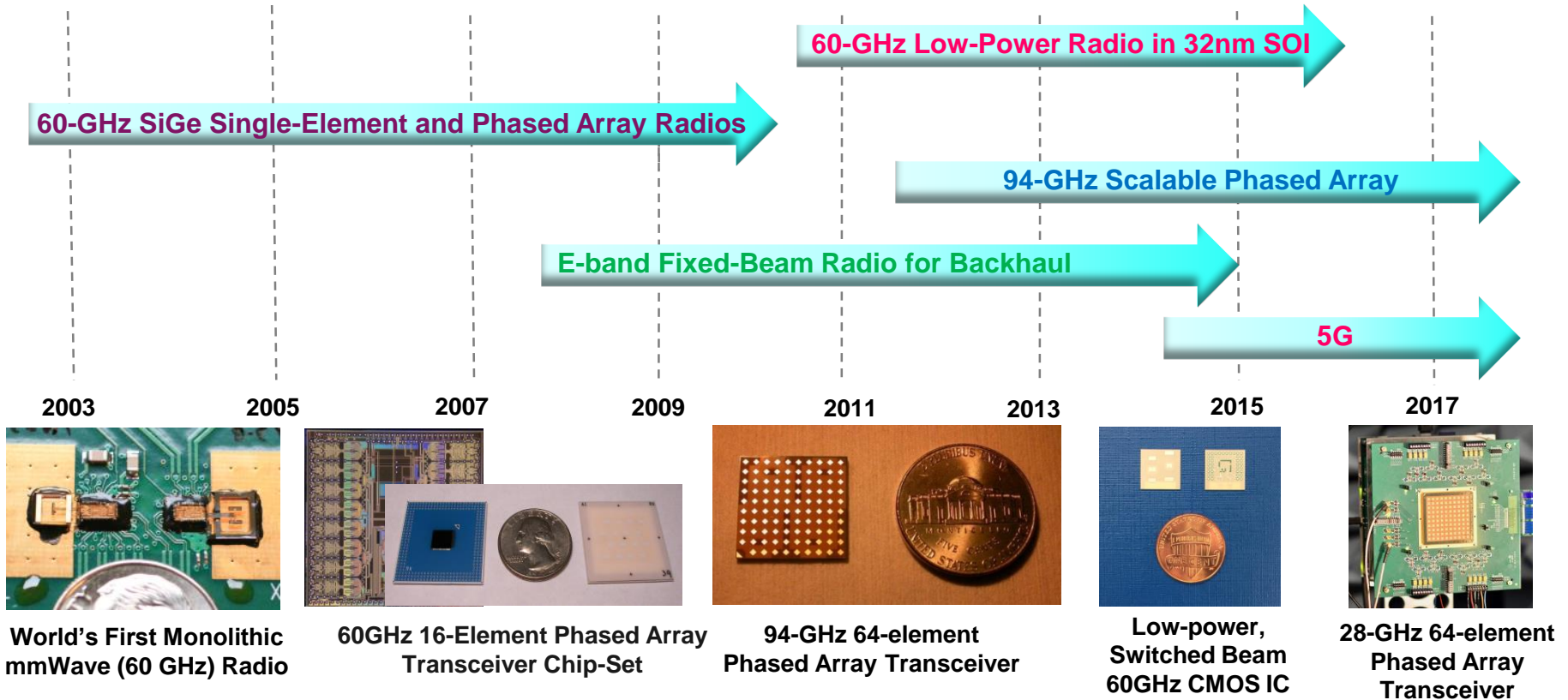


With N element TX, if each element radiates P Watts,
 Effective radiated power in target direction: $N^2 \cdot P$ Watts.

A. Natarajan, et al., JSSC 2005

14+ Year History of mmWave Subsystem Research at IBM

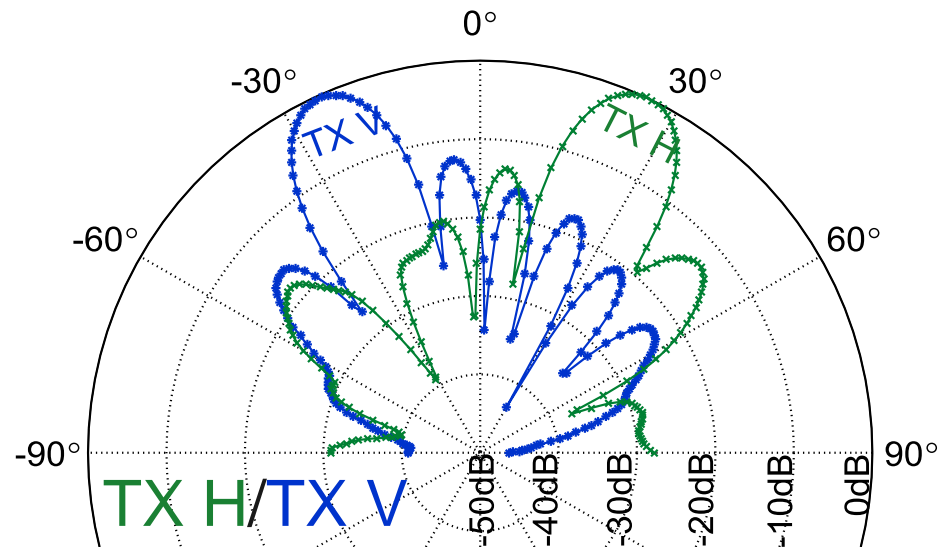
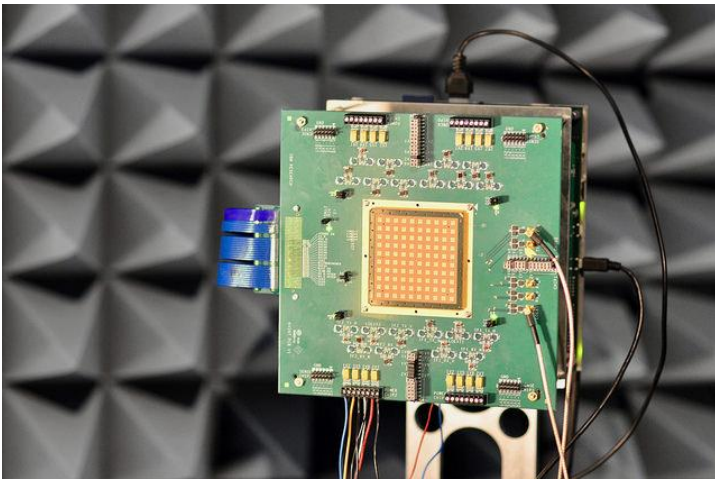
Leading-edge highly-integrated technology solutions to enable wireless communication and sensor systems with less volume, weight and cost



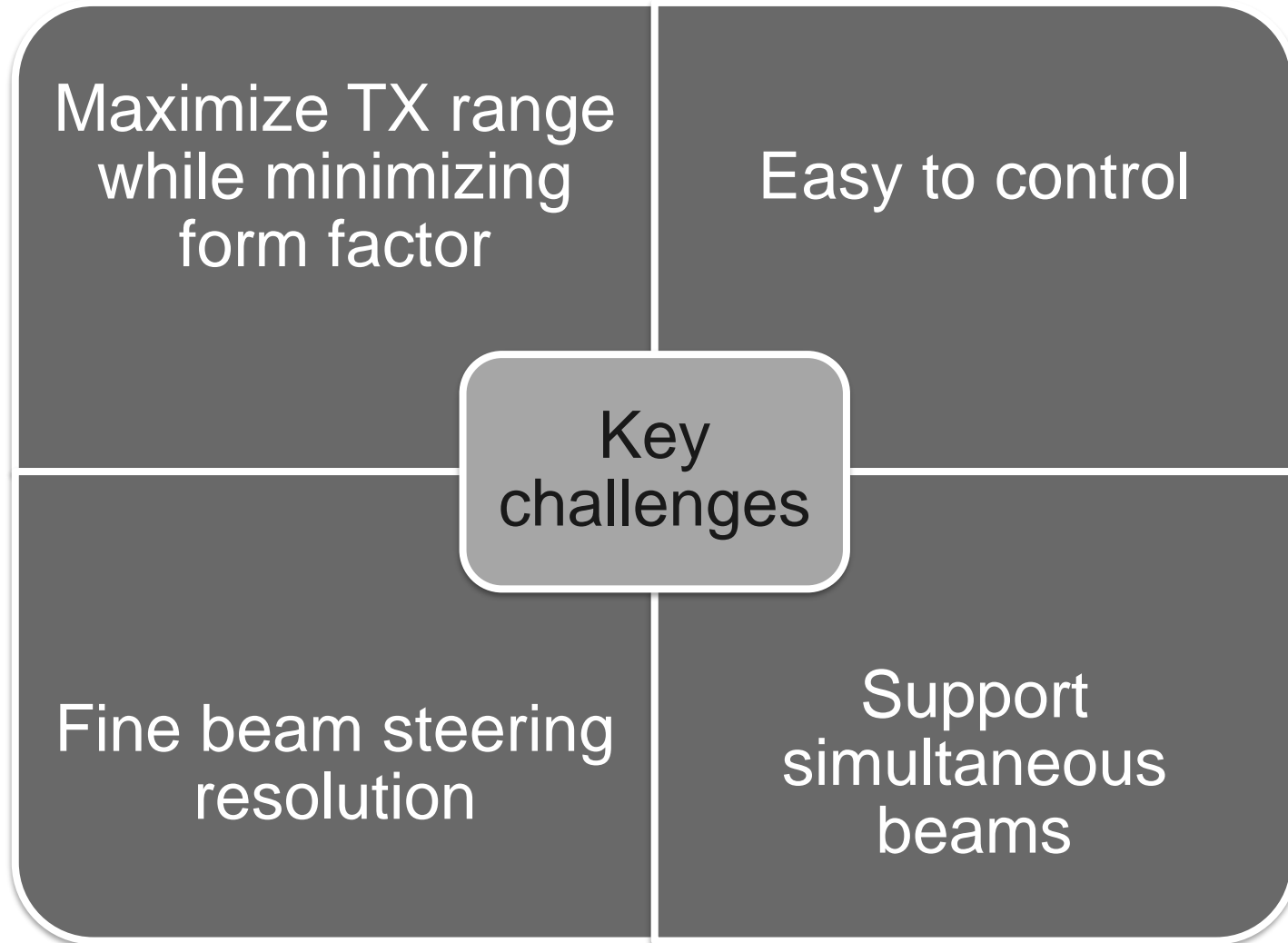
This Presentation: Reston, VA 5G Summit – August 2017

Phased array innovations for 5G mmWave beamforming

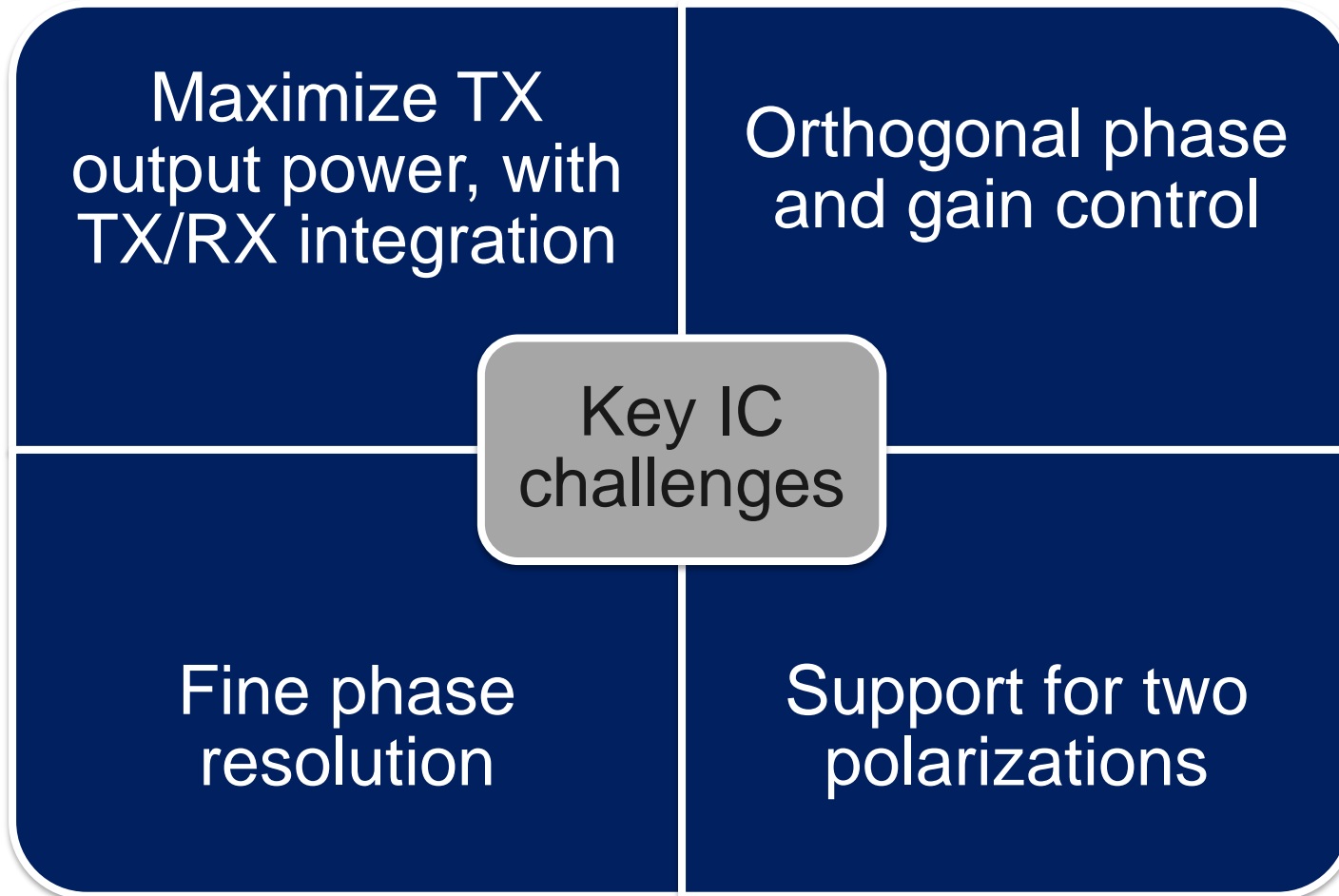
- 28-GHz Phased Array Antenna Module co-developed by IBM and Ericsson
- Focus of this presentation is on innovative techniques to enable precise beamforming
 - IC Architecture
 - Building blocks to enable orthogonal phase and amplitude control at each RF Frontend
 - Antenna-in-package implementation



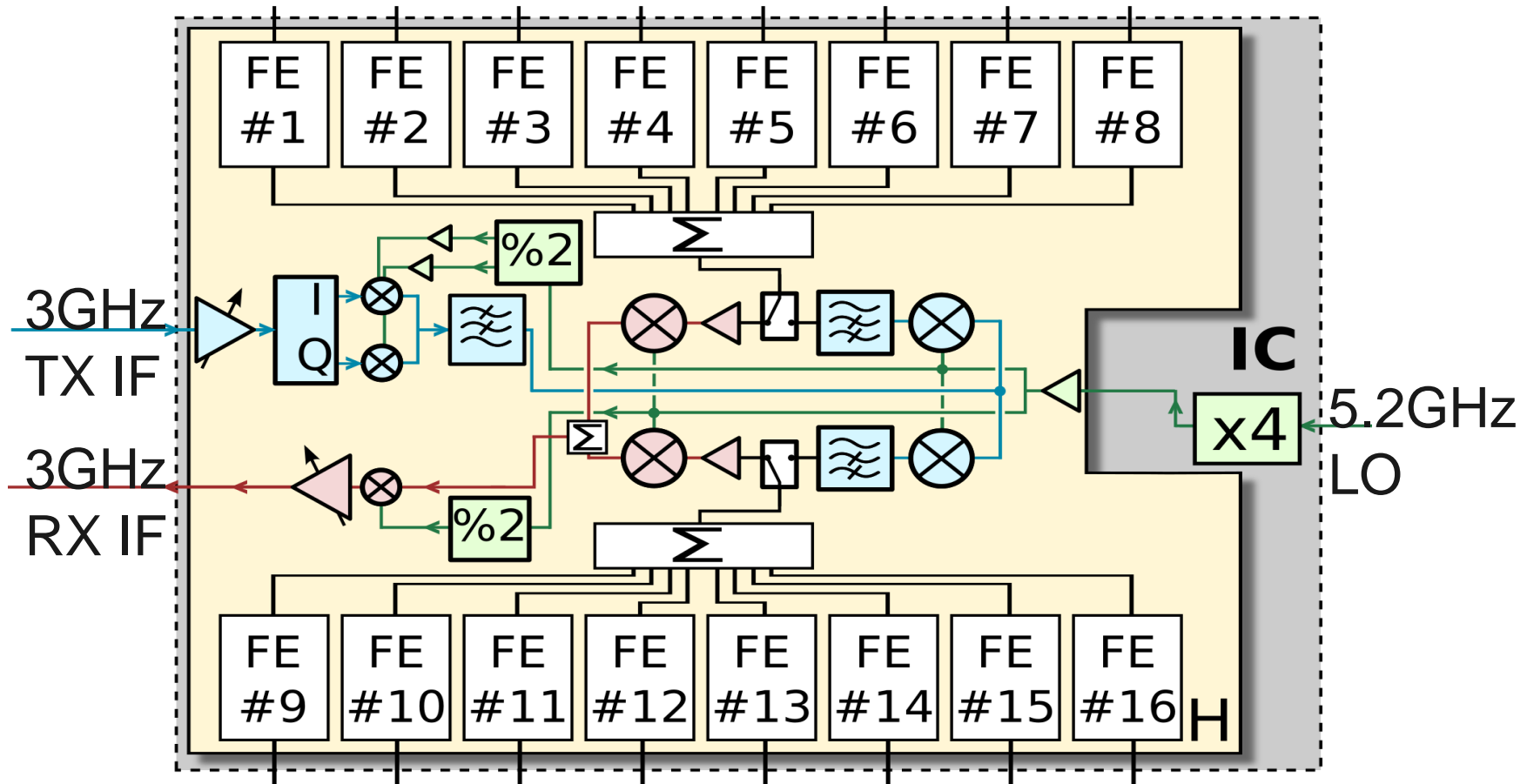
Key 5G mmWave Challenges



Key 5G mmWave Challenges... ... to IC Design Challenges

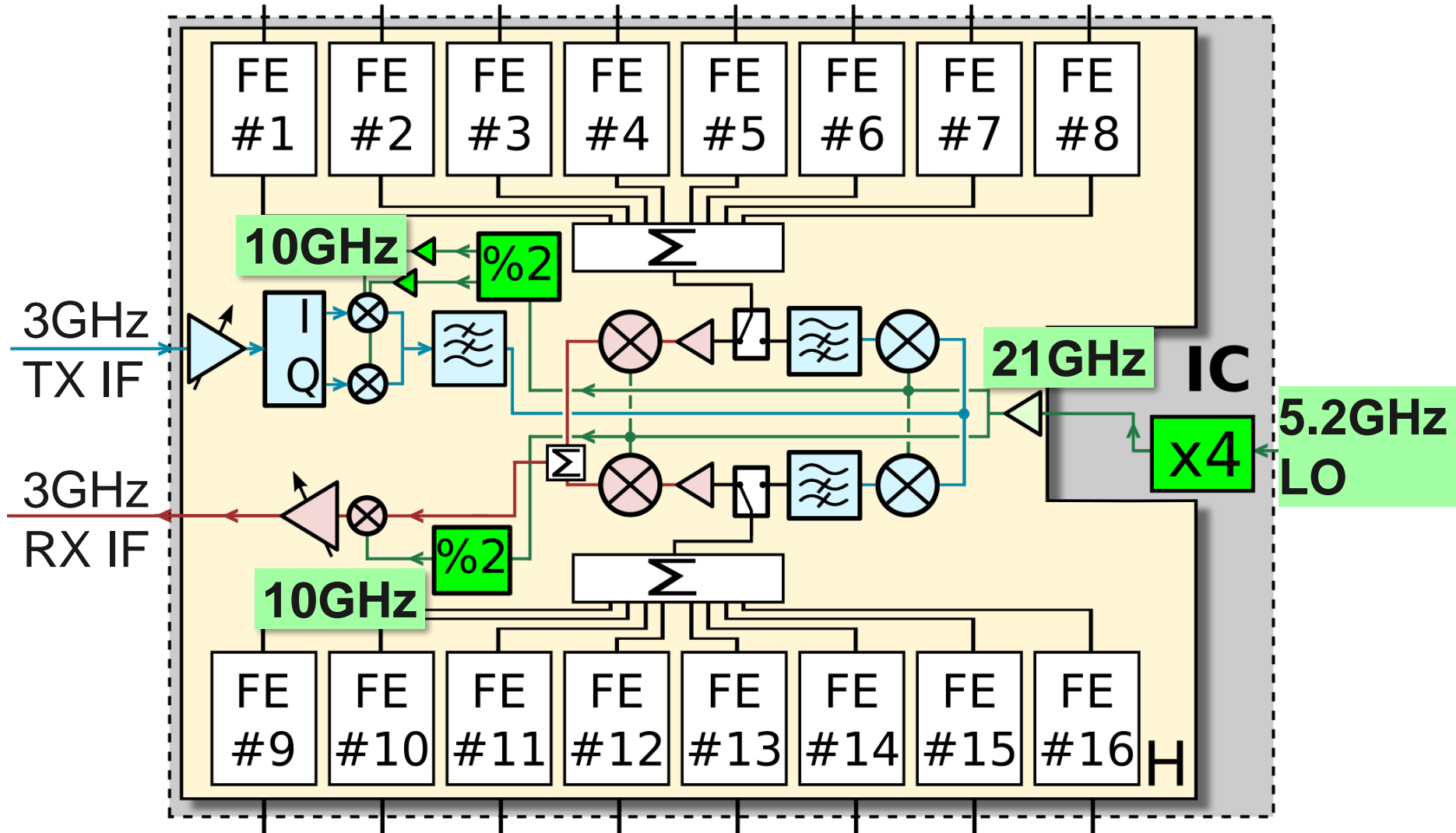


IC Architecture: RF Phase Shifting (single polarization shown for simplicity)

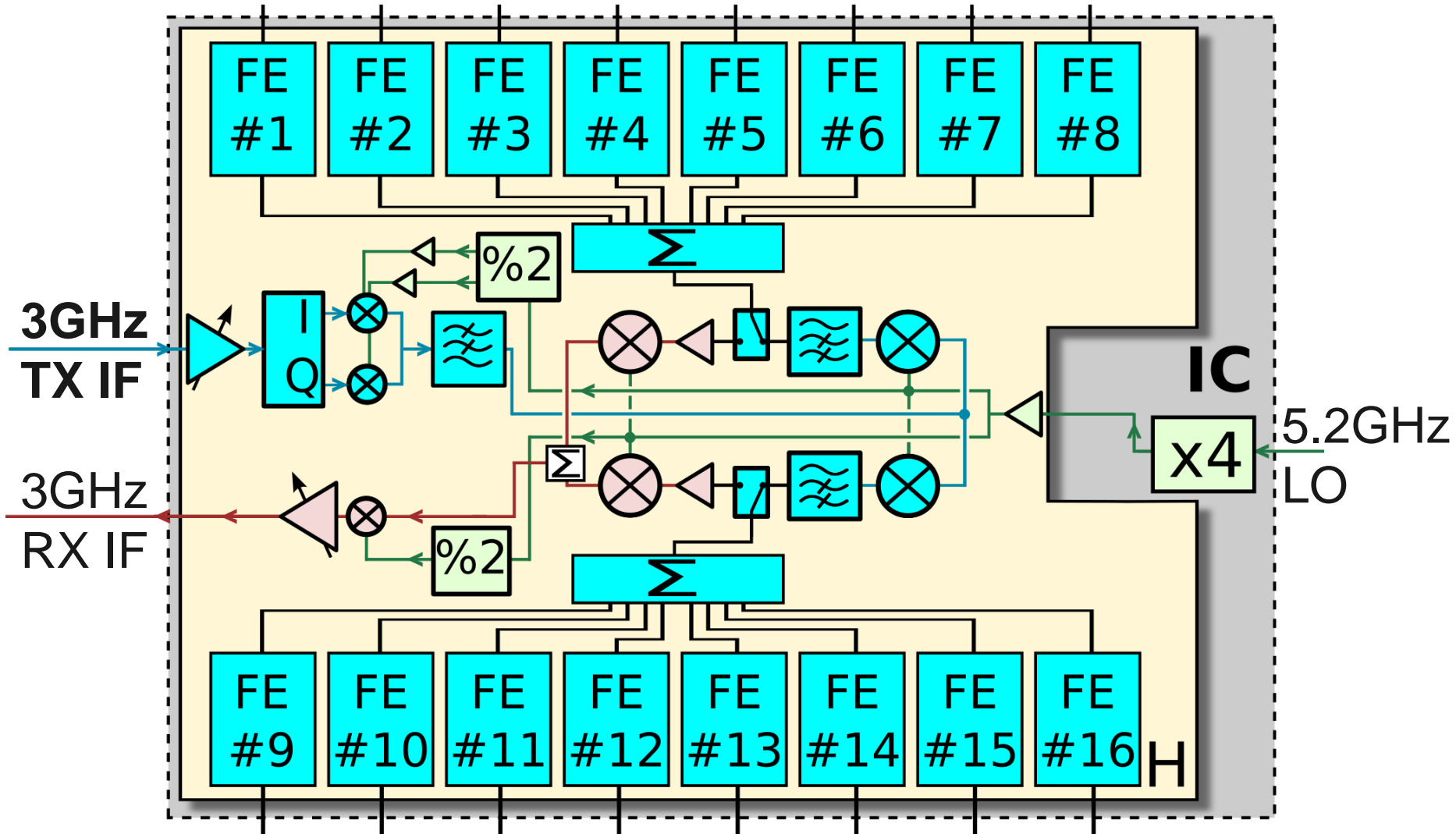


B. Sadhu, et al, "A 28GHz 32-Element Phased-Array Transceiver IC with Concurrent Dual Polarized Beams and 1.4 Degree Beam-Steering Resolution for 5G Communication", *IEEE ISSCC*, 2017.

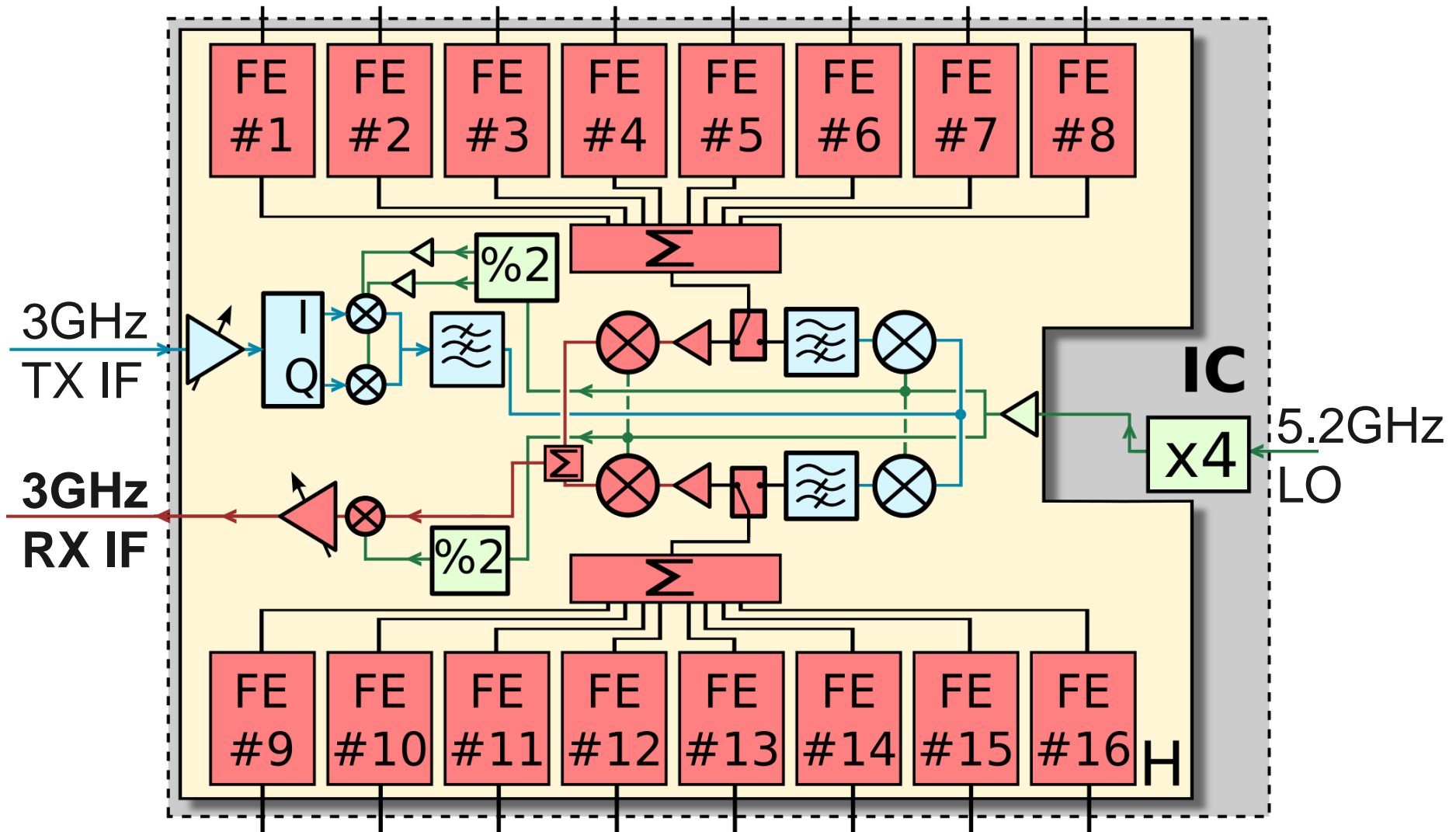
IC Architecture: LO Path



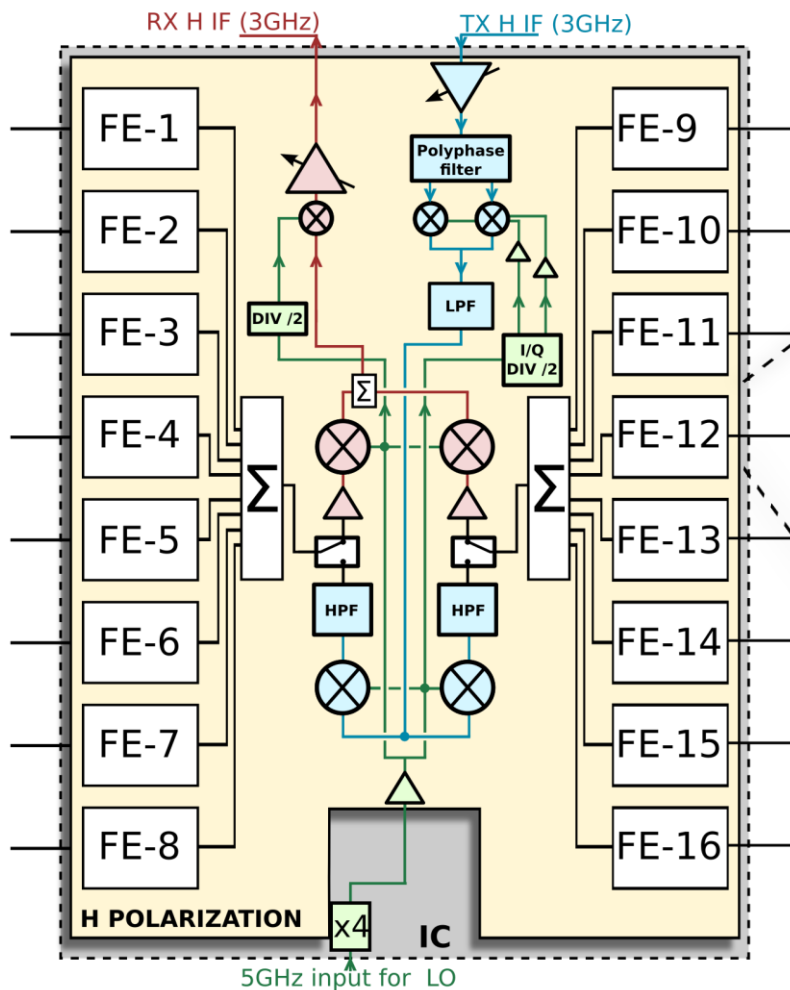
IC Architecture: TX Path



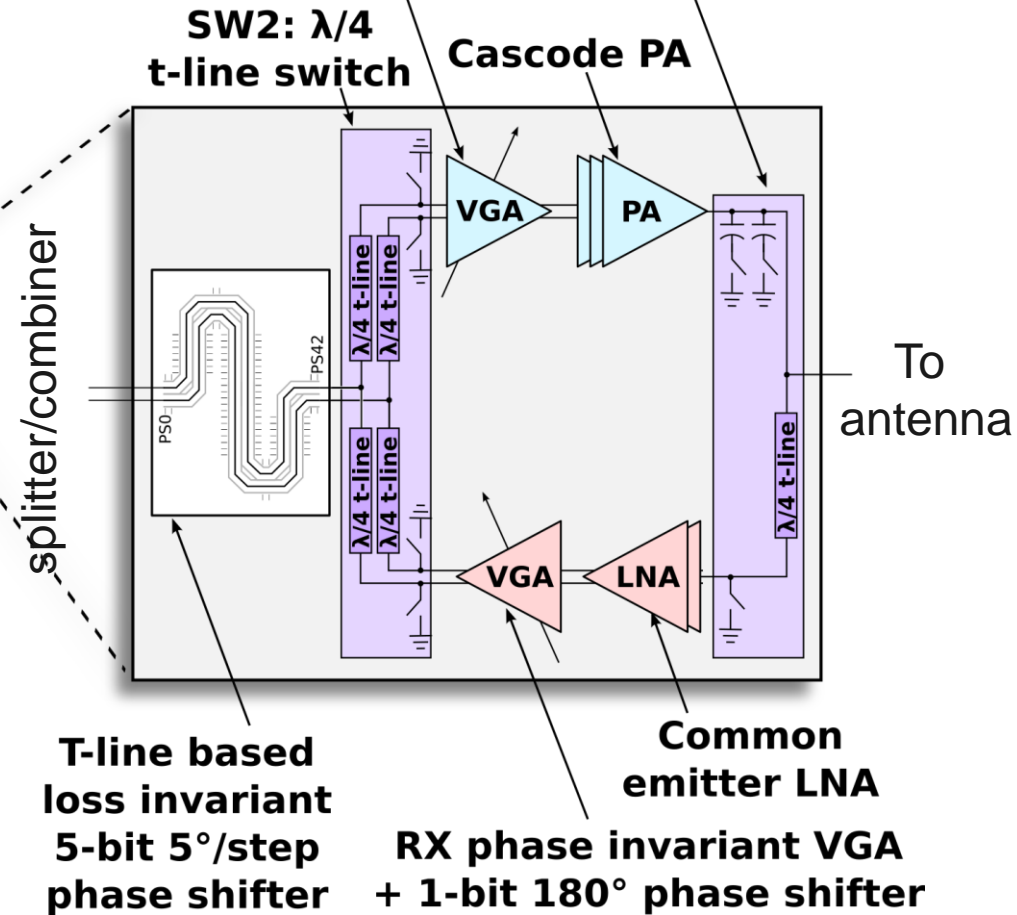
IC Architecture: RX Path



IC Architecture: Front-End



TX phase invariant VGA SW1: Proposed + 1-bit 180° phase shifter T/R switch

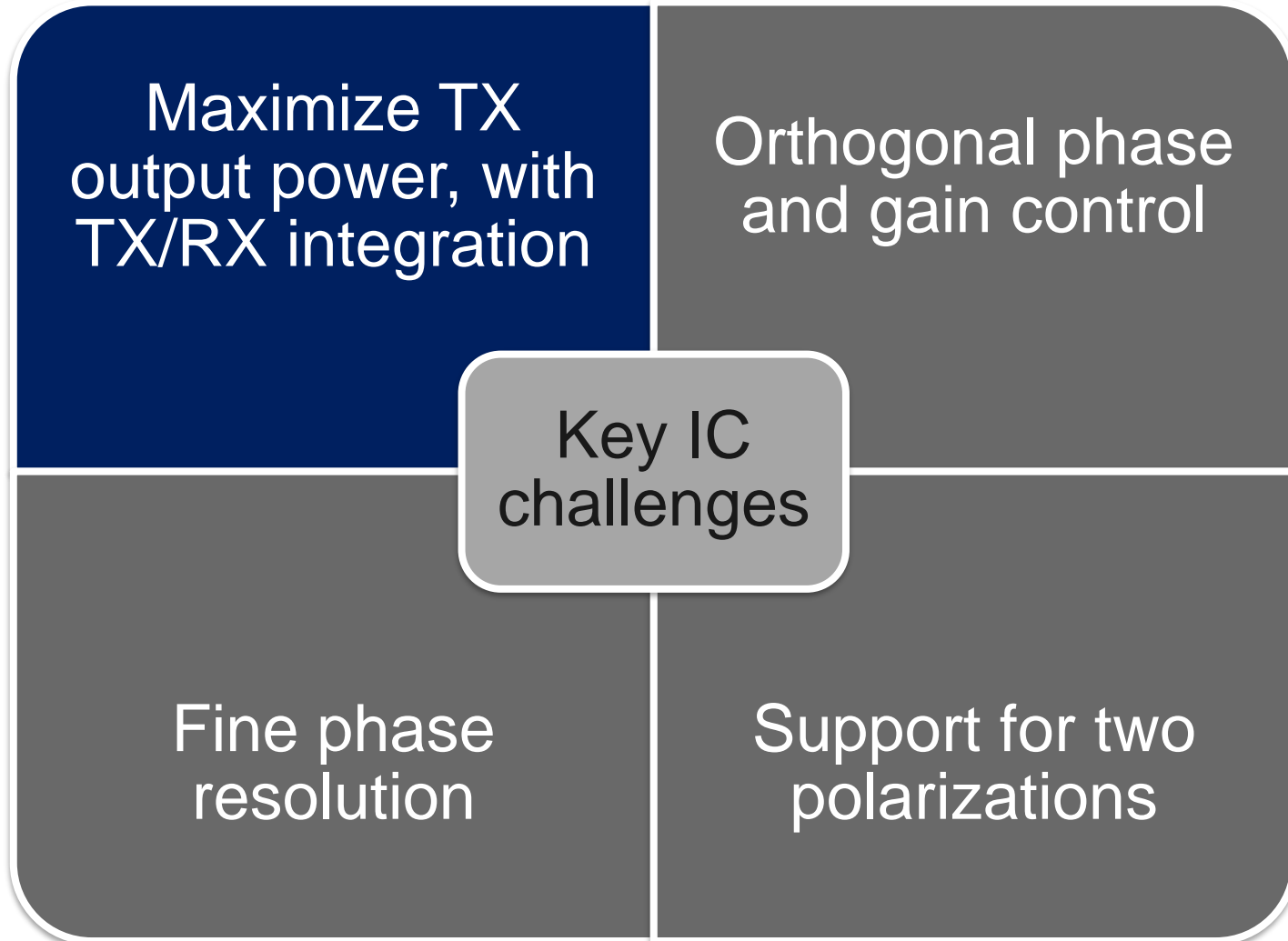


T-line based loss invariant 5-bit 5°/step phase shifter

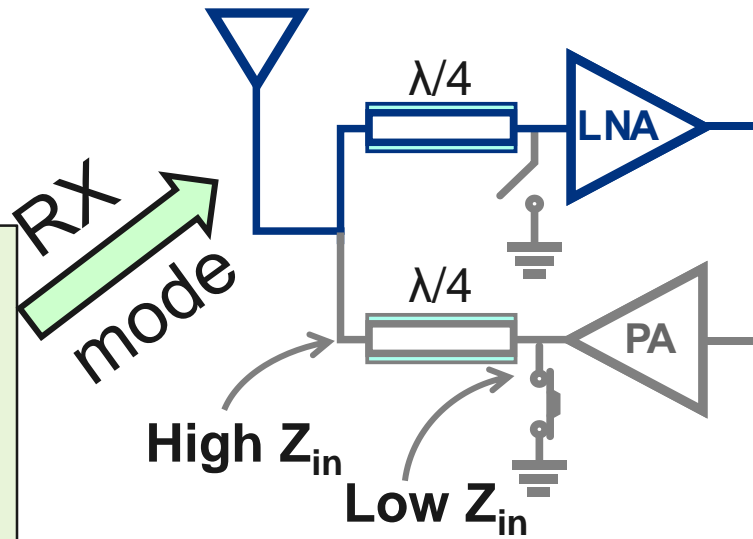
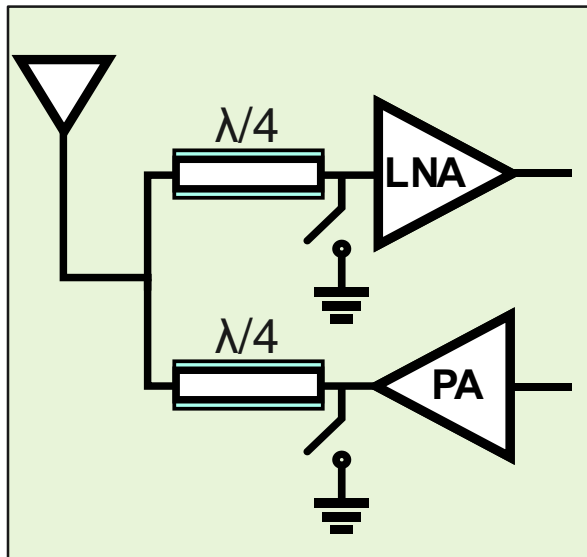
RX phase invariant VGA + 1-bit 180° phase shifter

B. Sadhu, et al, "A 28GHz 32-Element Phased-Array Transceiver IC with Concurrent Dual Polarized Beams and 1.4 Degree Beam-Steering Resolution for 5G Communication", *IEEE ISSCC*, 2017.

Key 5G mmWave Challenges... ... to IC Design Challenges

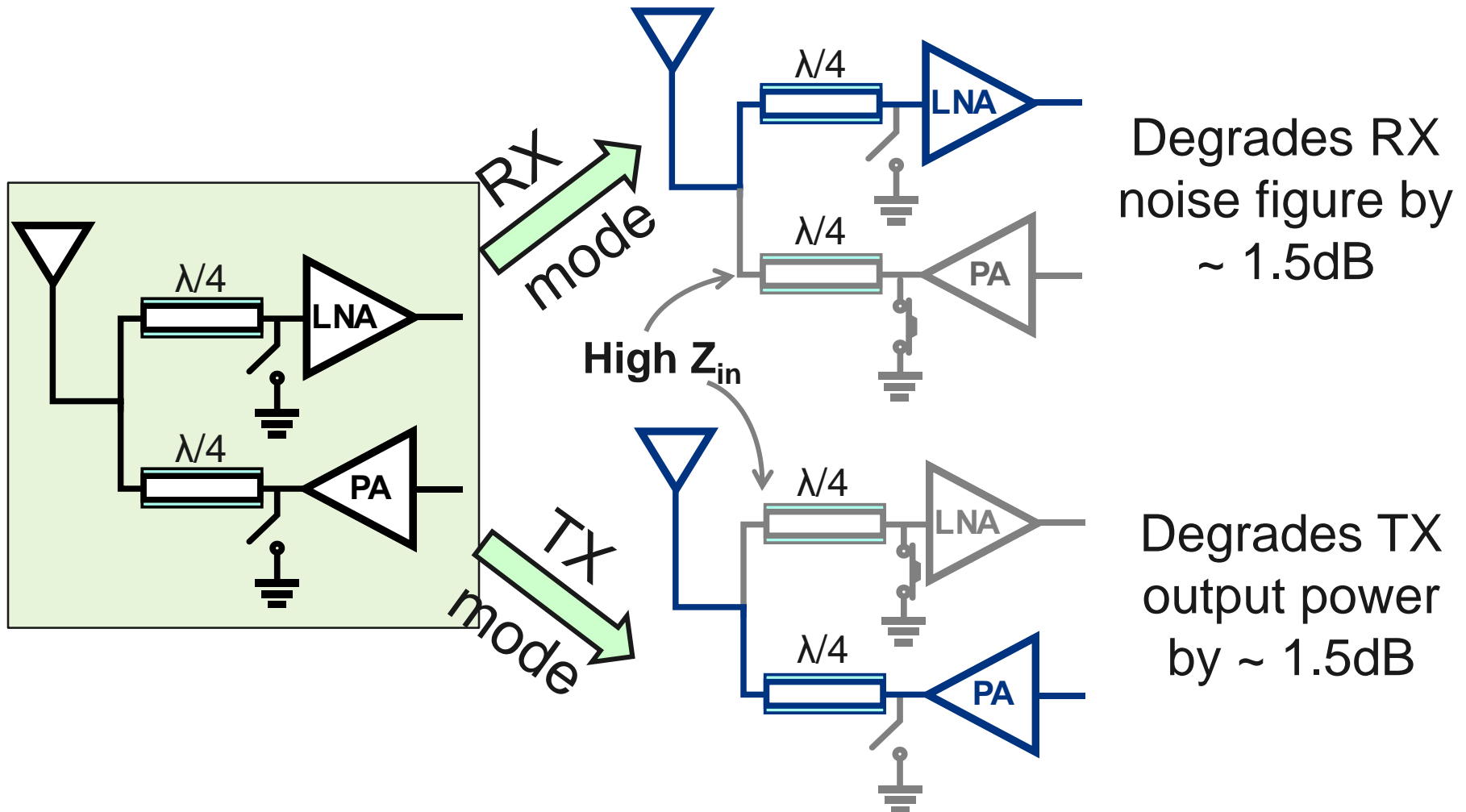


How Does a Conventional $\lambda/4$ TX/RX Switch Work?

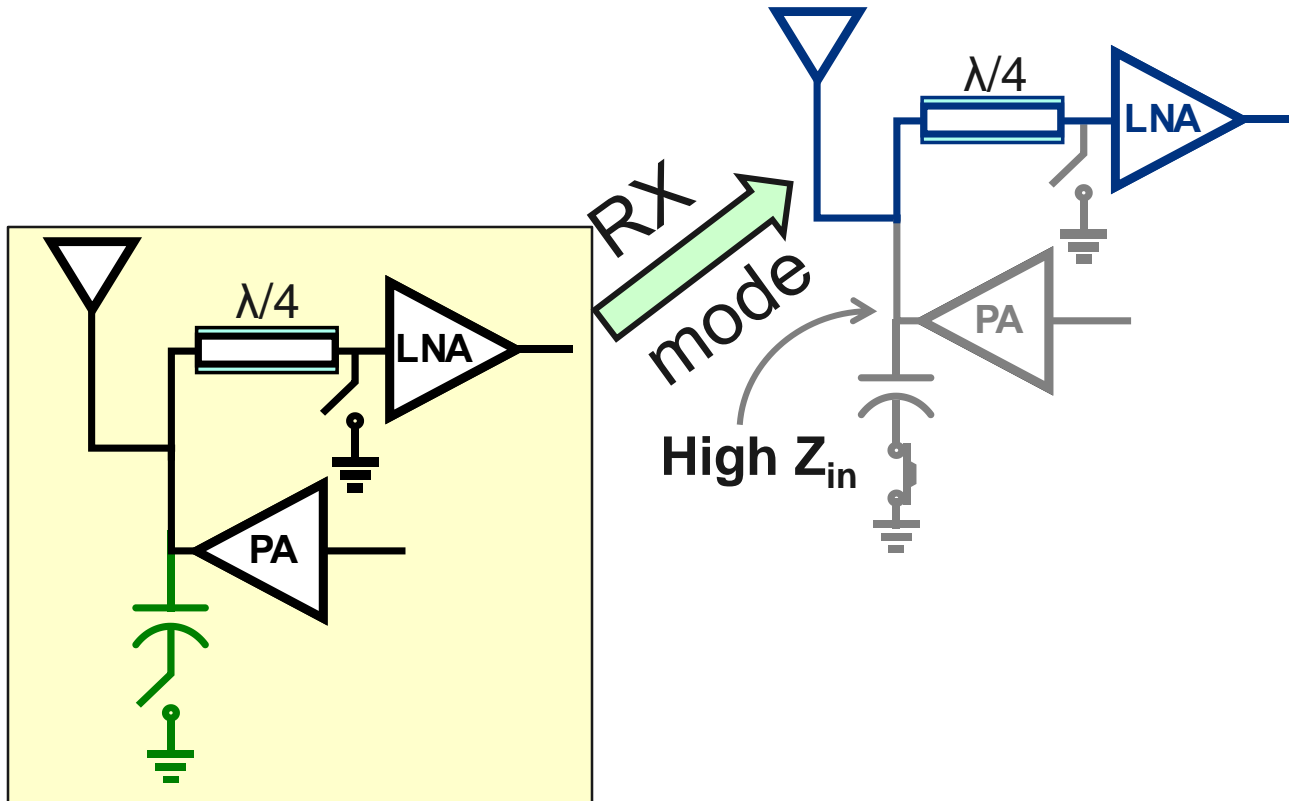


Degrades
RX noise
figure by \sim
1.5dB

How Does a Conventional I/4 TX/RX Switch Work?

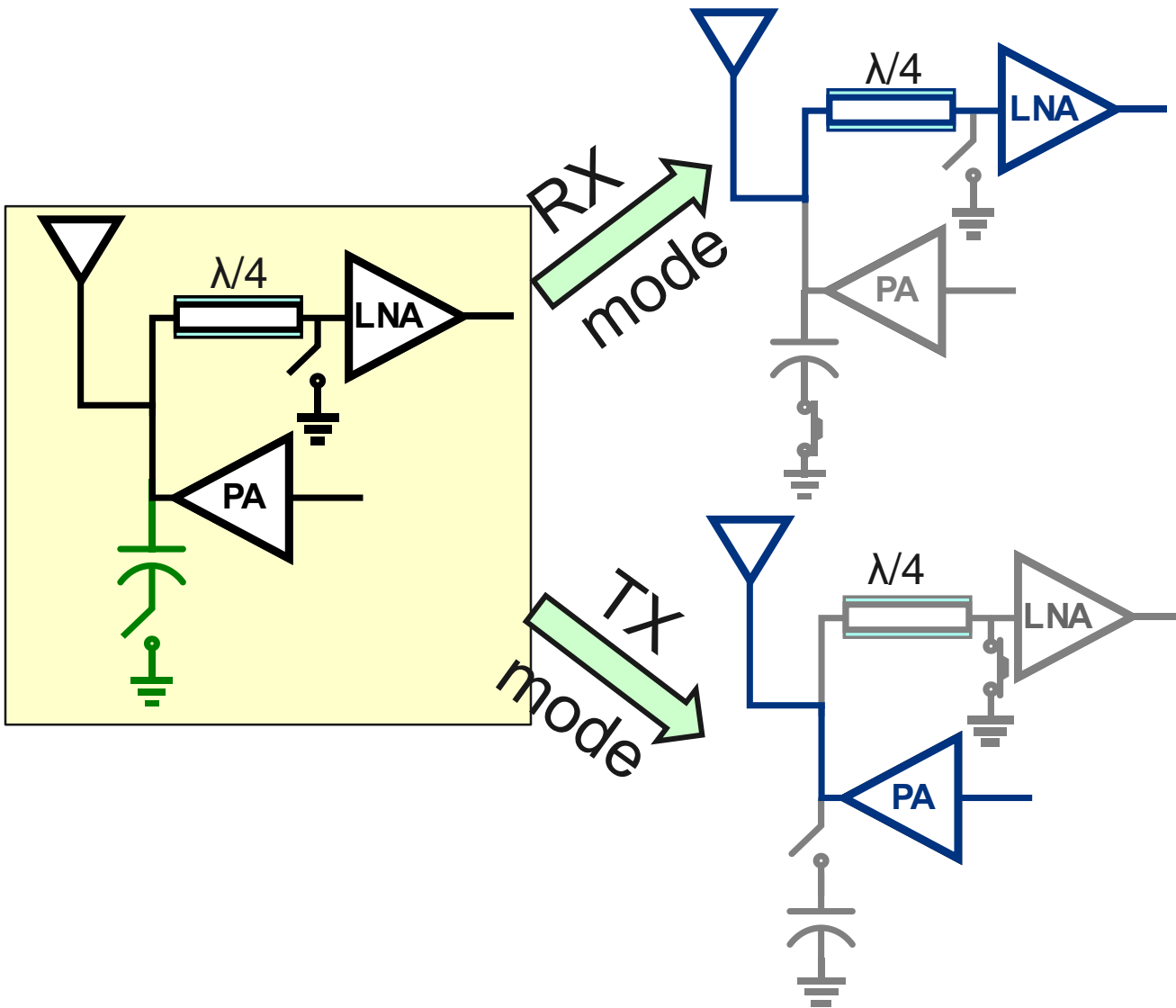


Proposed Technique Cuts TX Losses



Degrades RX noise figure by ~ 2dB

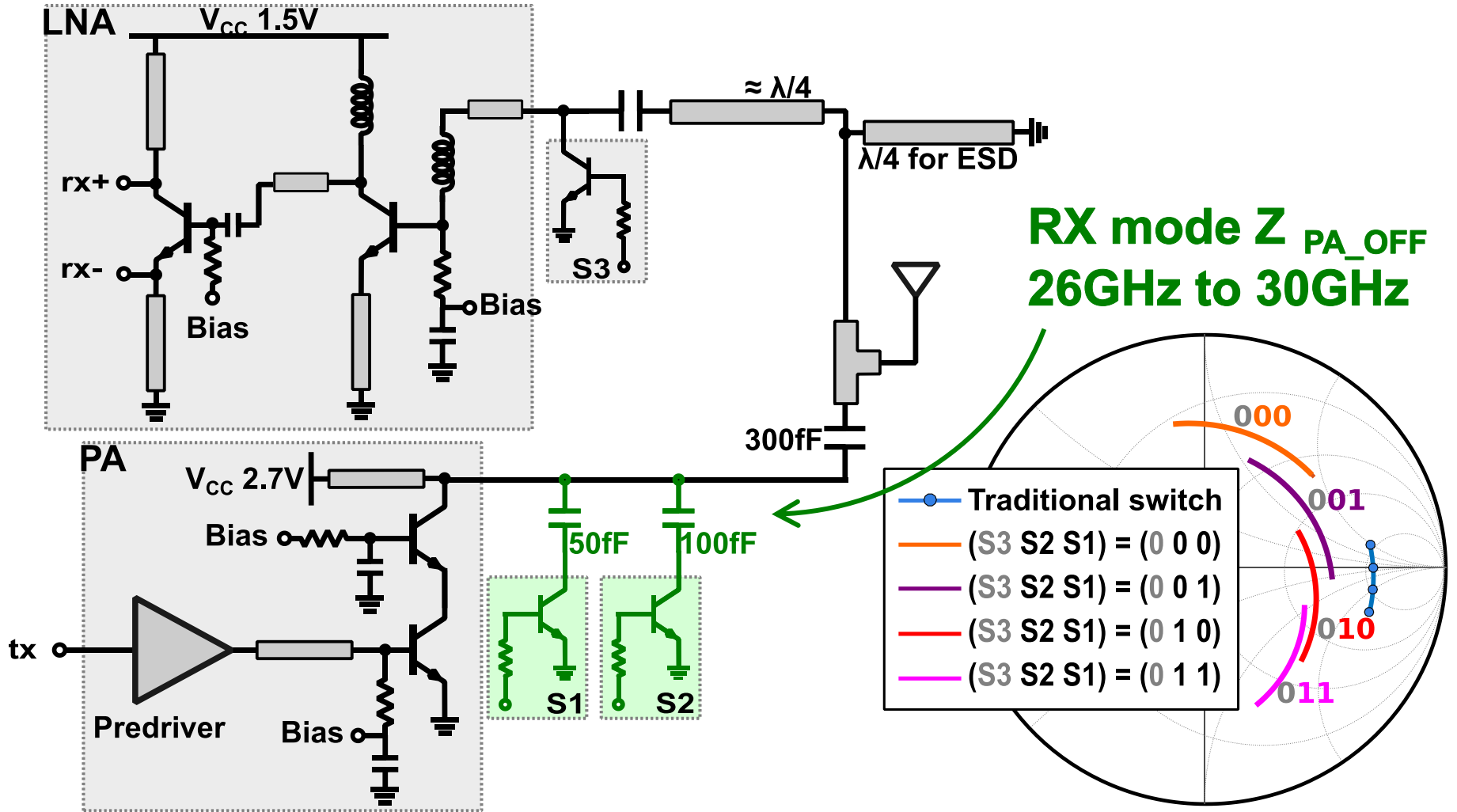
Proposed Technique Cuts TX Losses



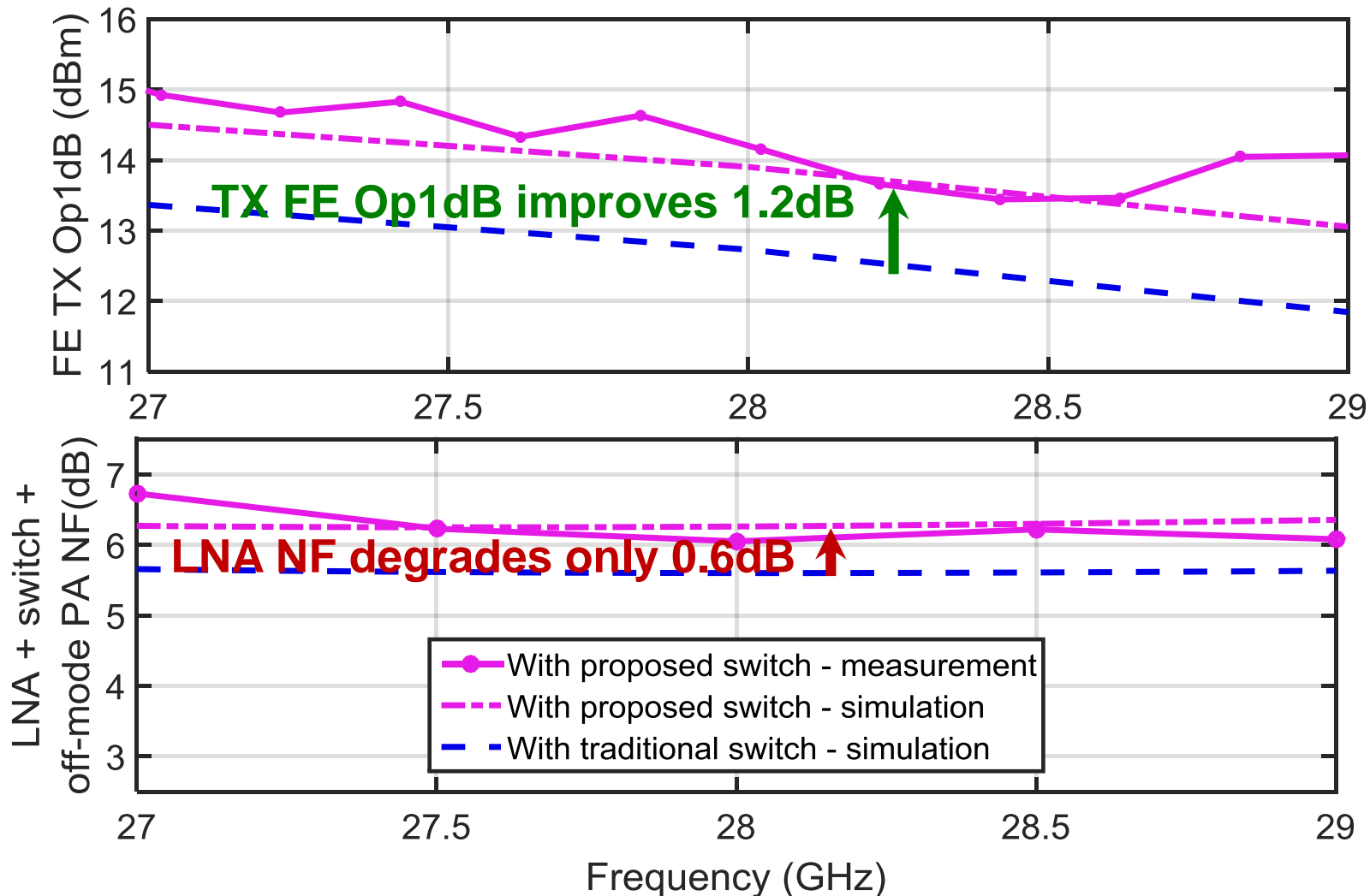
Degrades RX noise figure by ~ 2dB

Does not degrade TX output power

TX/RX Switch Circuit Details

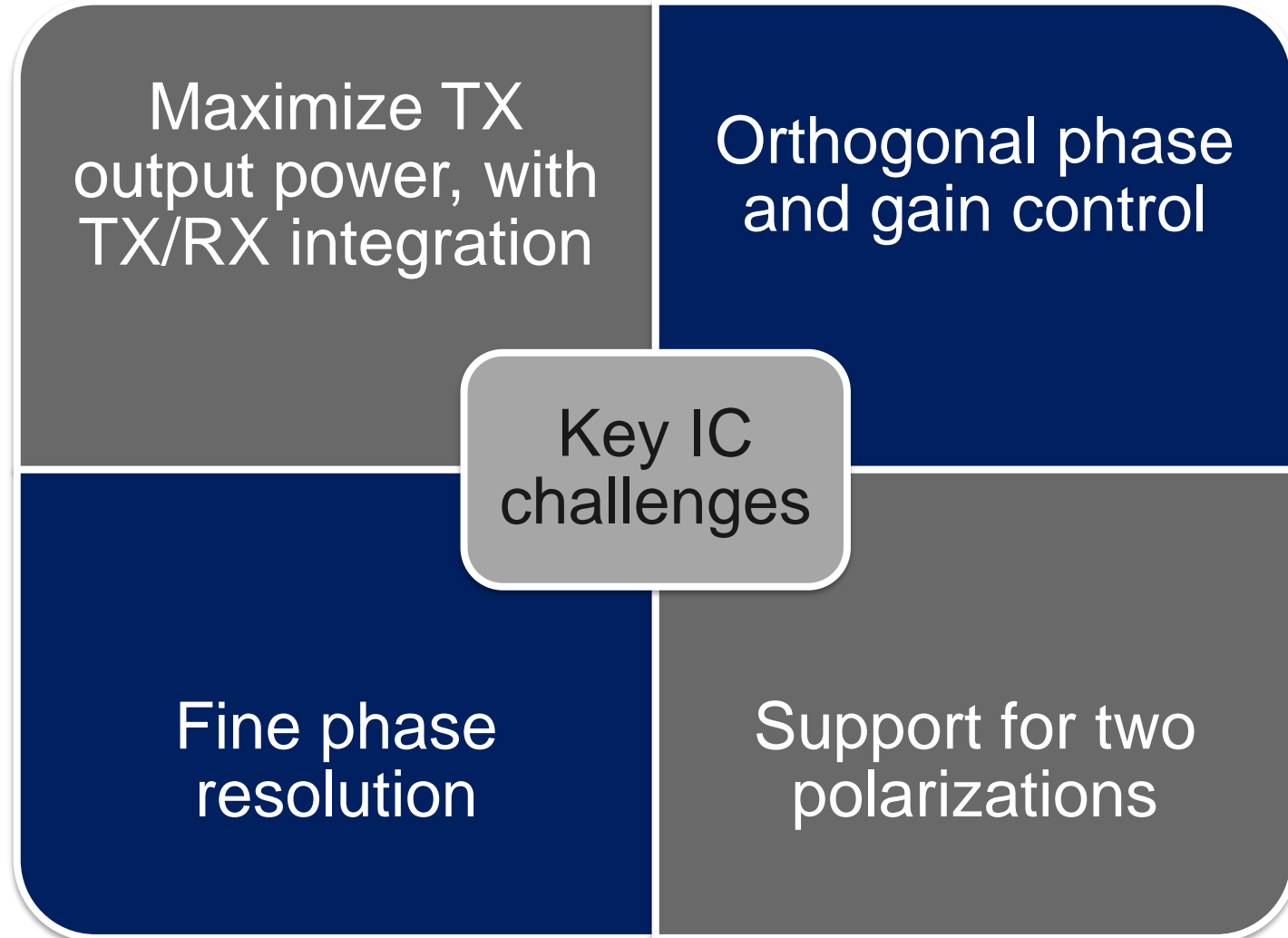


TX/RX Switch Measurements



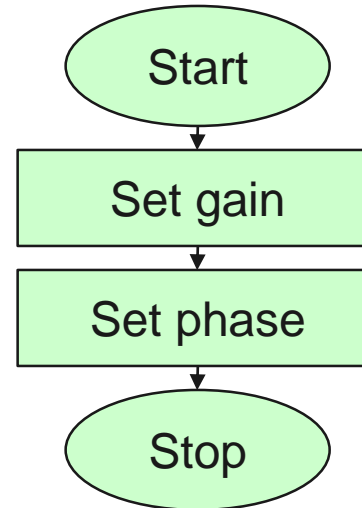
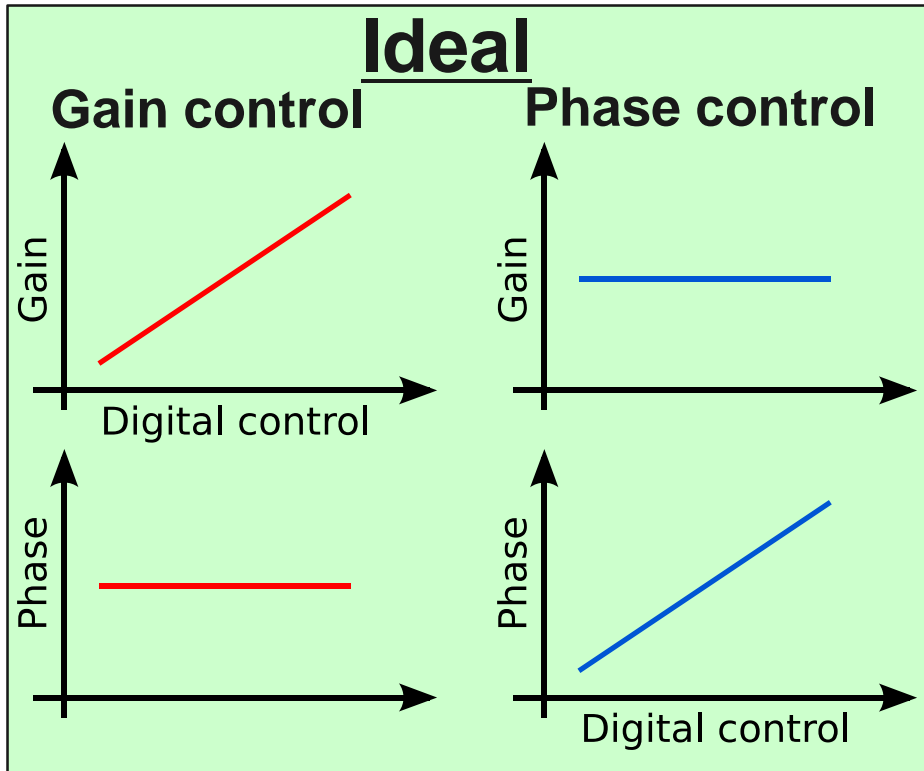
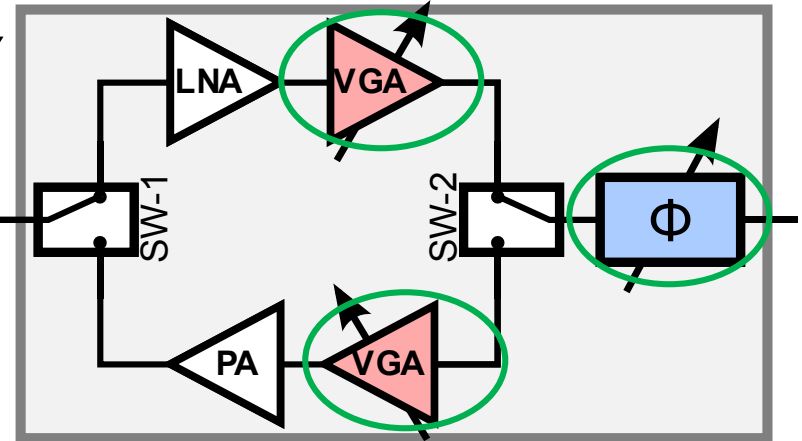
- 1.2dB translates to 23% power savings in the phased array IC in TX mode

Key 5G mmWave Challenges... ... to IC Design Challenges

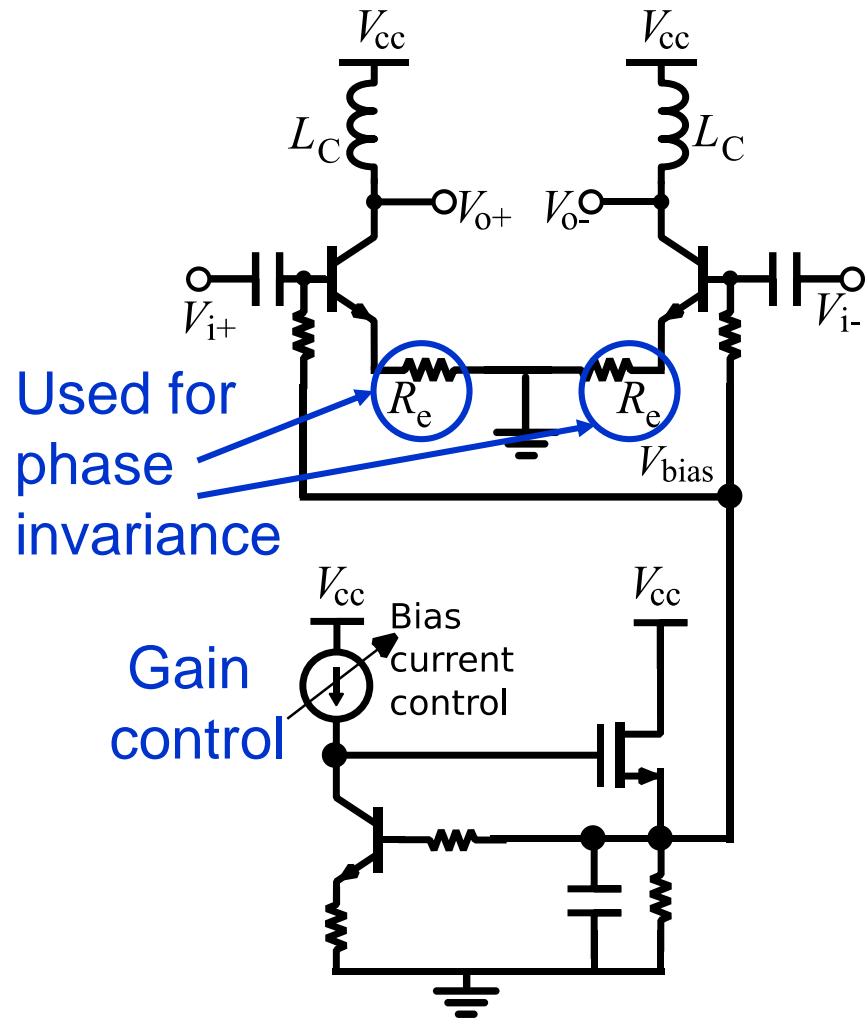


Orthogonal Gain & Phase Control Front-end

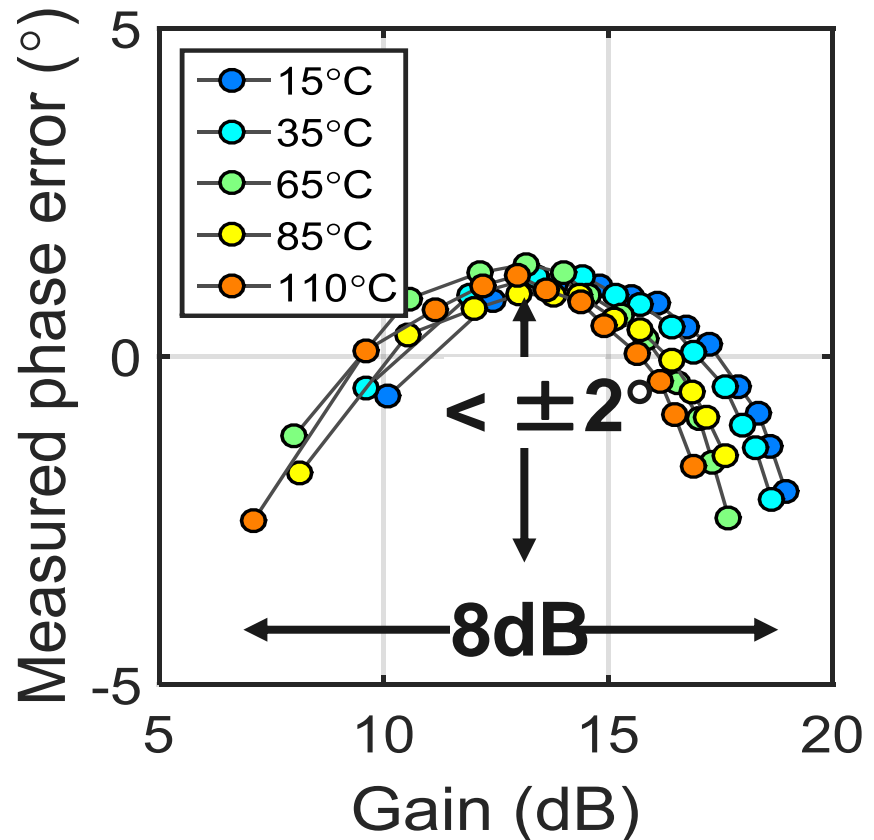
- Transmit/receive frontend
 - Phase invariant gain control
 - Loss invariant phase shift



Phase Invariant Gain Control

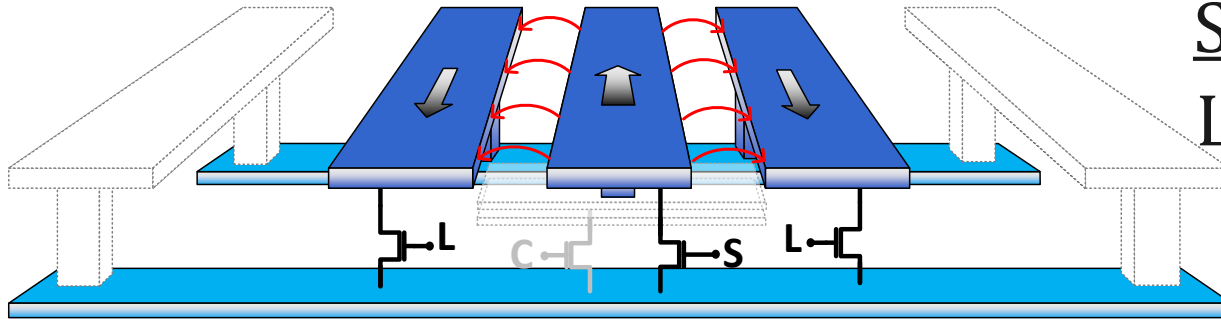


$$R_{e0} = \frac{C_{\pi}}{g_m C_{je}} = \frac{\tau_b}{C_{je}}$$

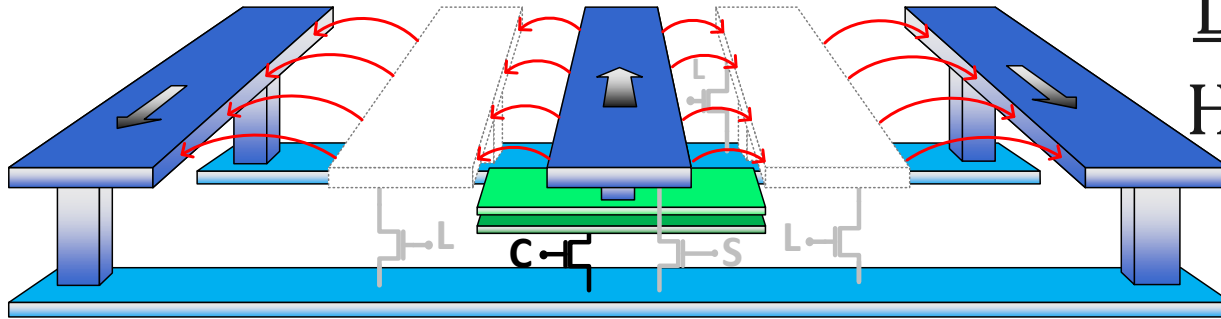


B. Sadhu, J. Bulzzachelli, and A. Valdes-Garcia, "A 28GHz SiGe BiCMOS phase invariant VGA", IEEE Radio Frequency Integrated Circuits Symposium, pp. 319-322, May 2016.

Phase Control Using Tunable Transmission Line Phase Shifter



Small L , small C
 Low Delay = $\sqrt{L_1 C_1}$



Large L , large C
 High Delay = $\sqrt{L_2 C_2}$

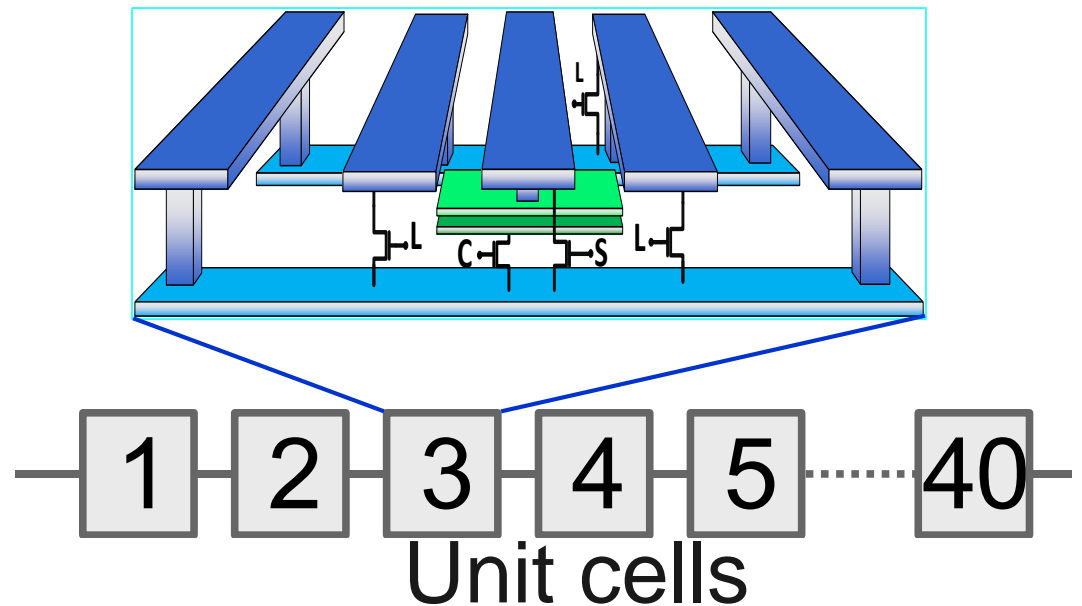
Constant characteristic impedance:

$$\sqrt{\frac{L_1}{C_1}} = \sqrt{\frac{L_2}{C_2}} = Z_0$$

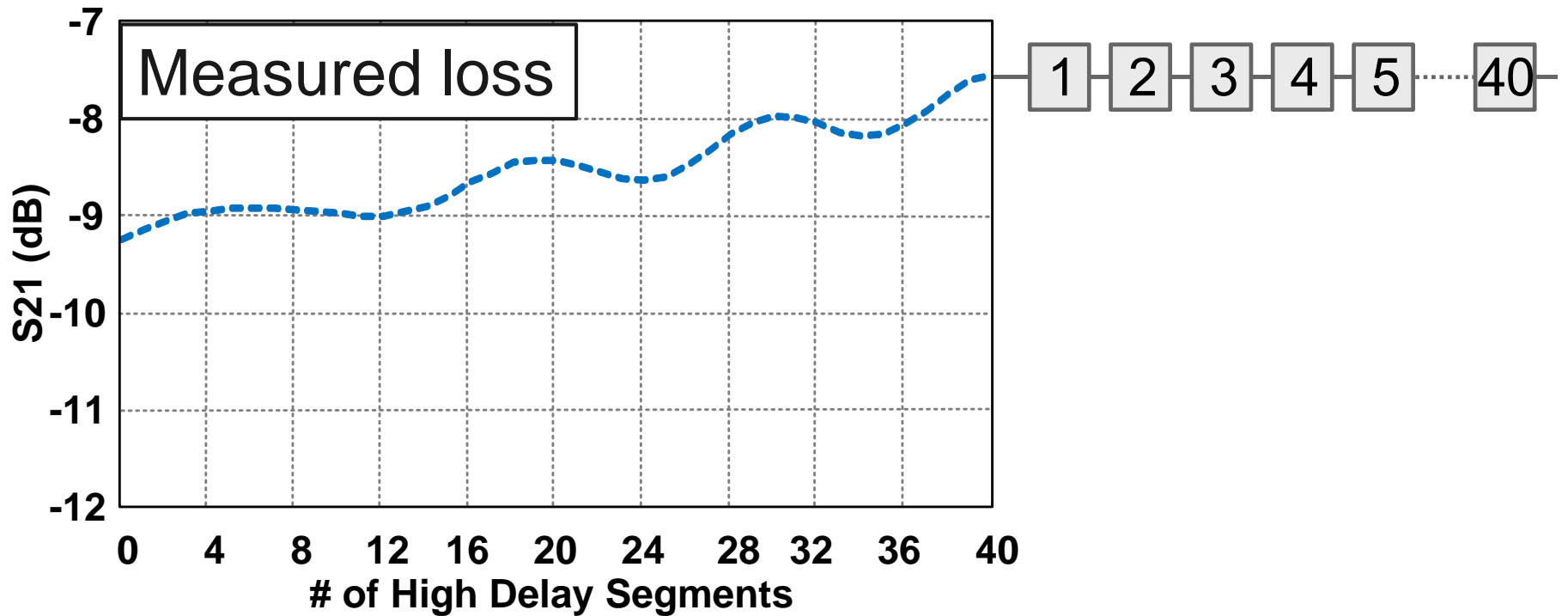
Y. Tousi and A. Valdes-Garcia, "A Ka-band Digitally-Controlled Phase Shifter with sub-degree Phase Precision", IEEE Radio Frequency Integrated Circuits Symposium, pp. 356-359, May 2016.

Connecting T-Line Unit Cells in Phase Shifter

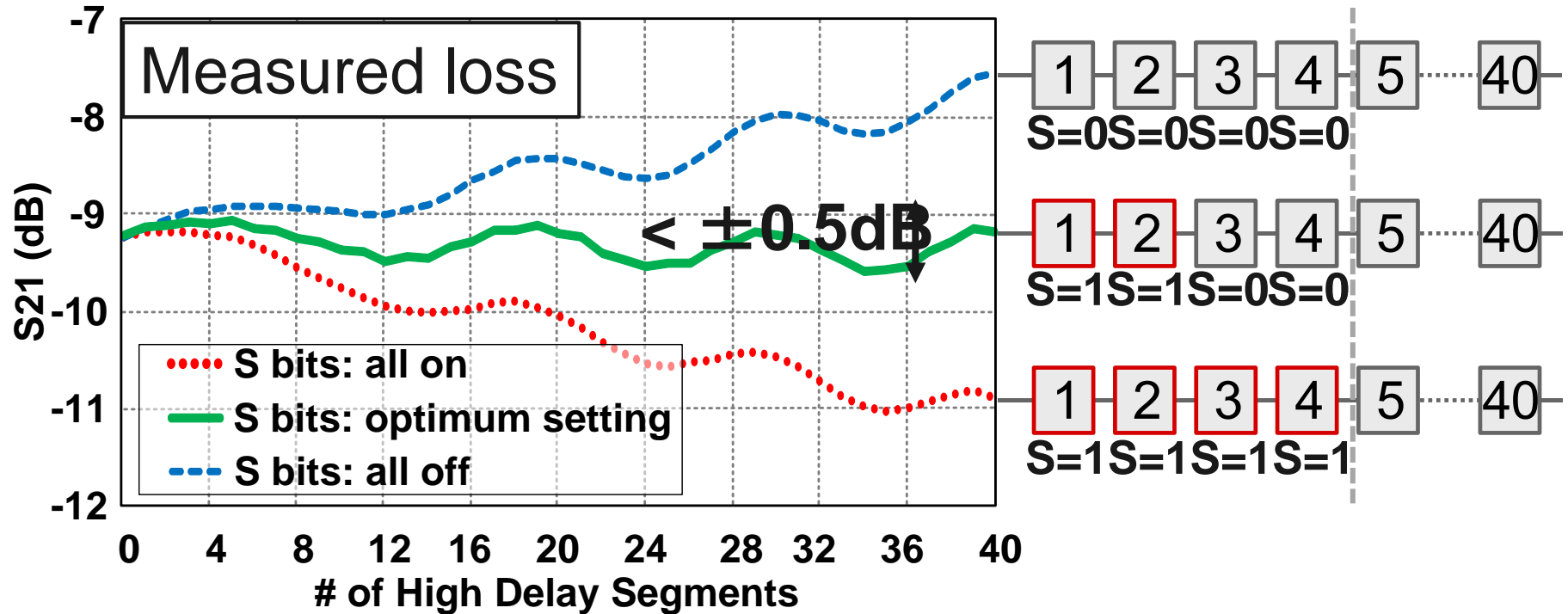
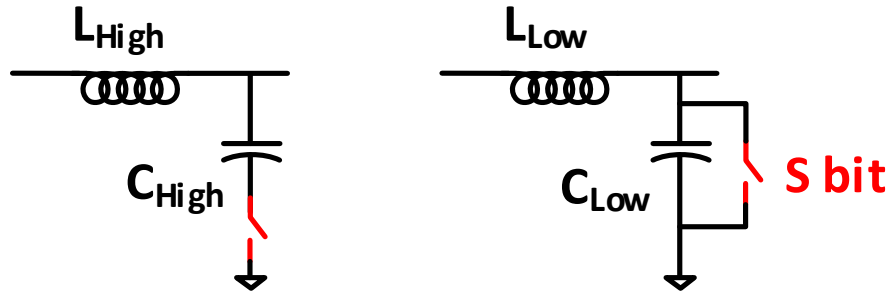
- Small phase steps
- Large phase range
- Fast switching
- Uniform steps



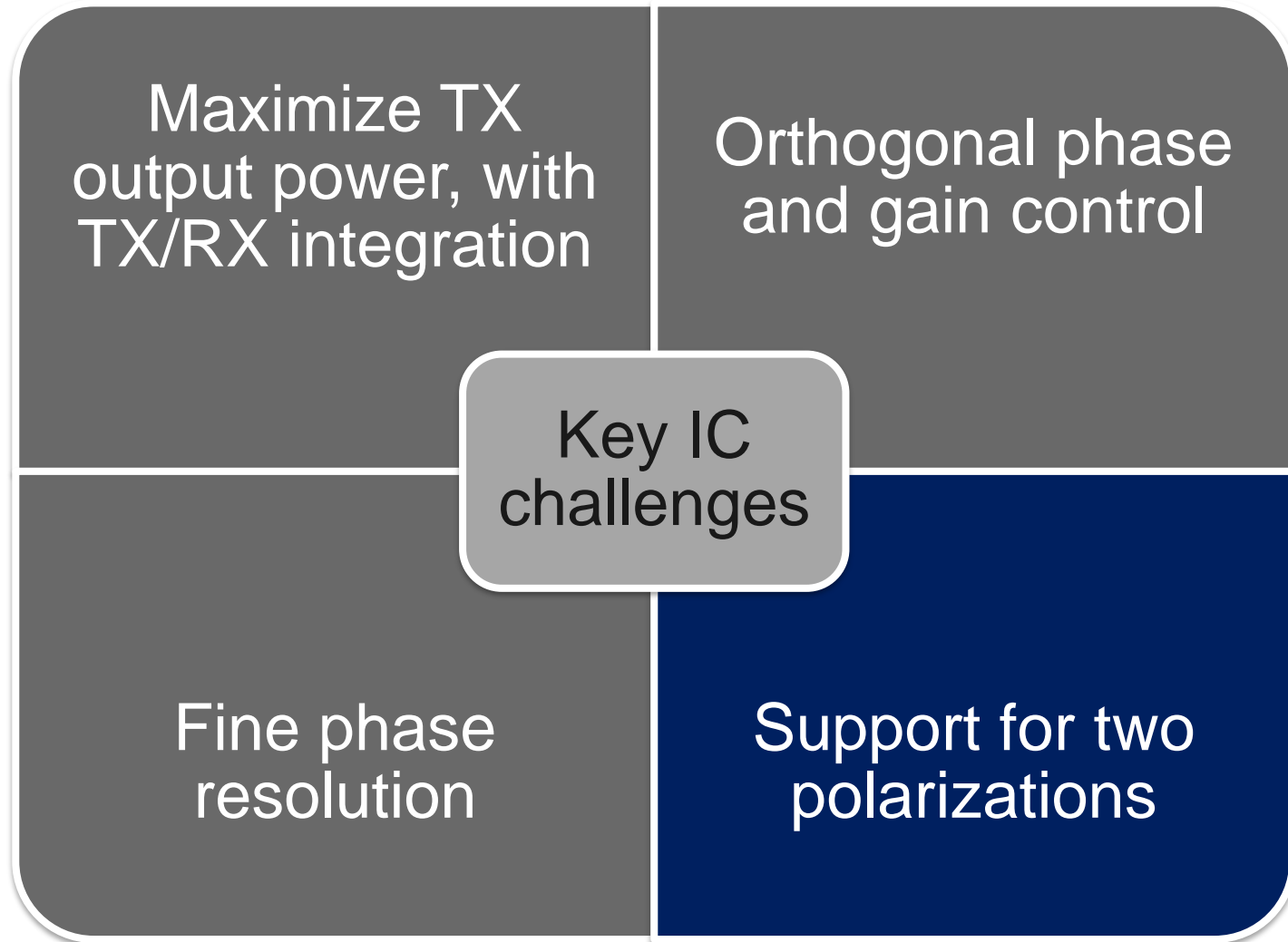
Enabling Loss Invariance in Phase Shifter



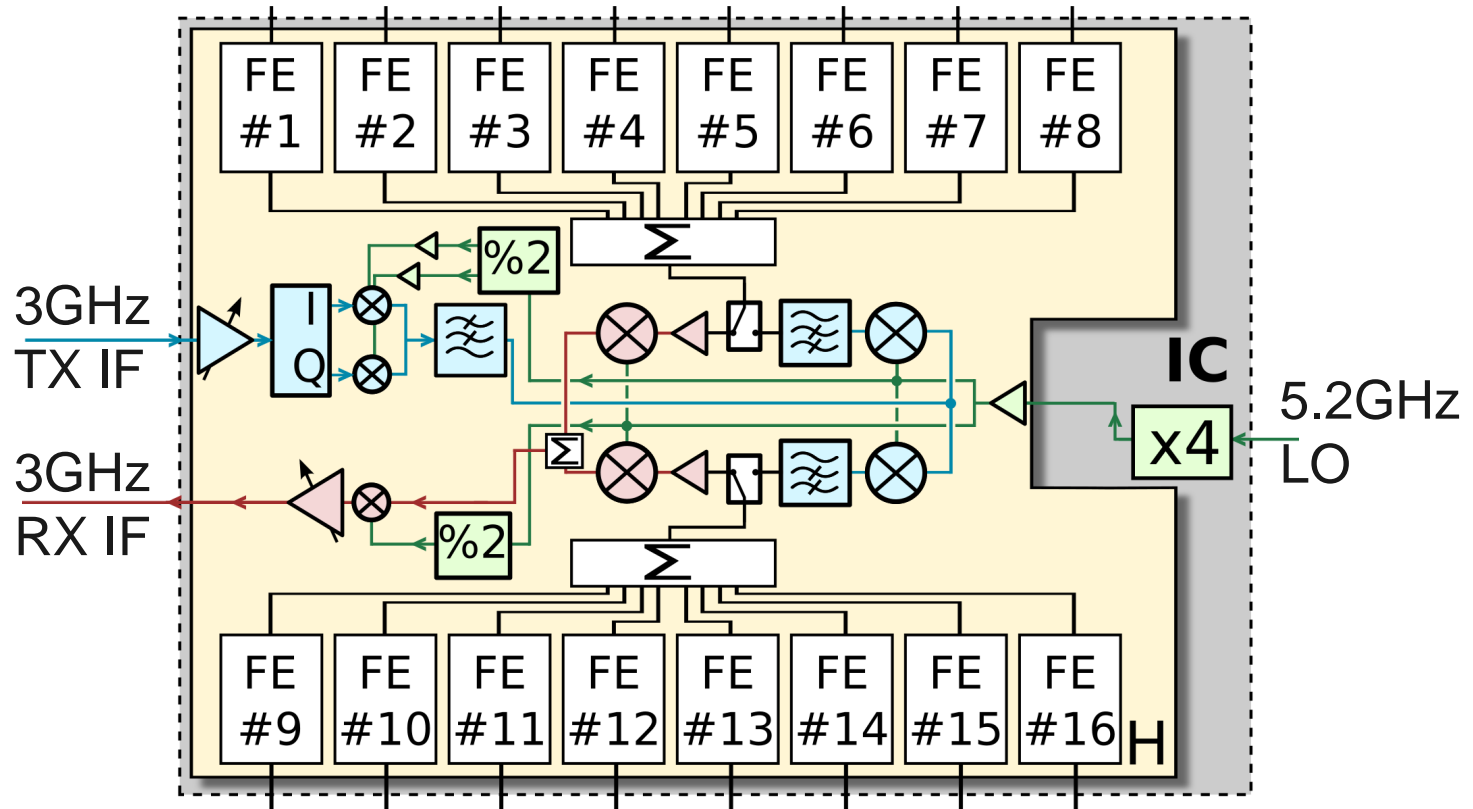
Enabling Loss Invariance in Phase Shifter



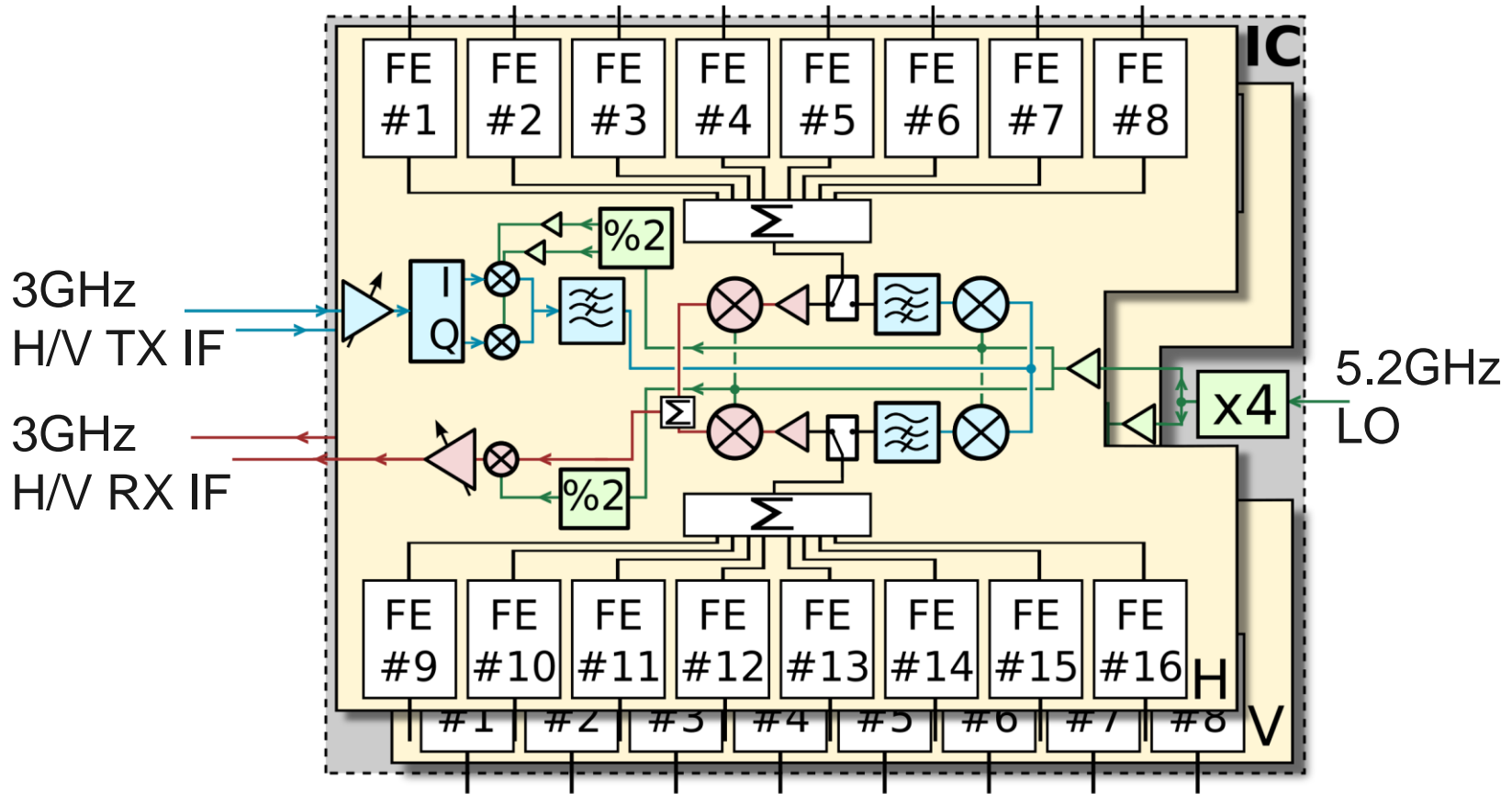
Key 5G mmWave Challenges... ... to IC Design Challenges



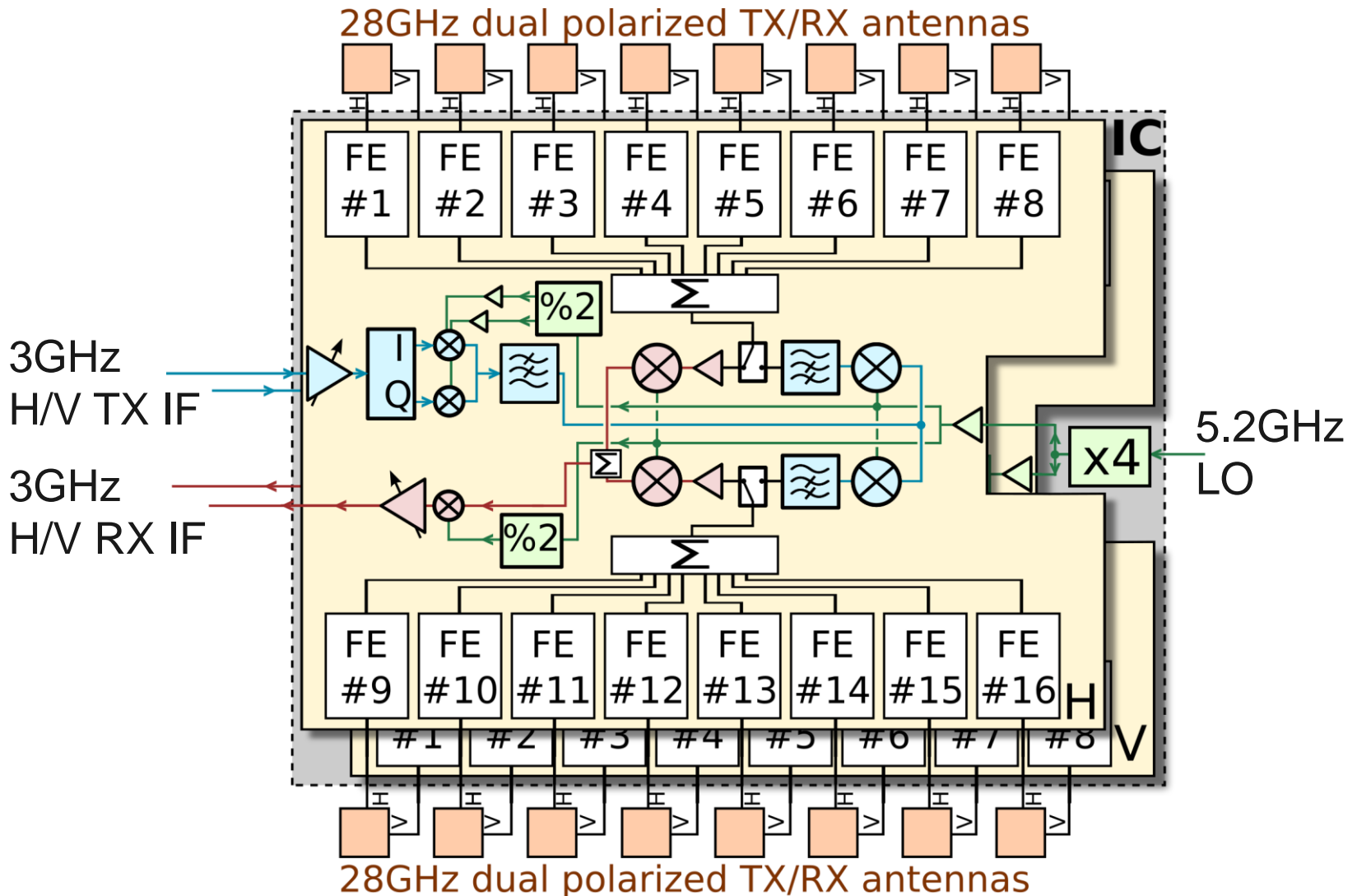
Dual-polarized IC Architecture: Single Polarization Slice



Dual-polarized IC Architecture: Two Identical 16-Element Slices

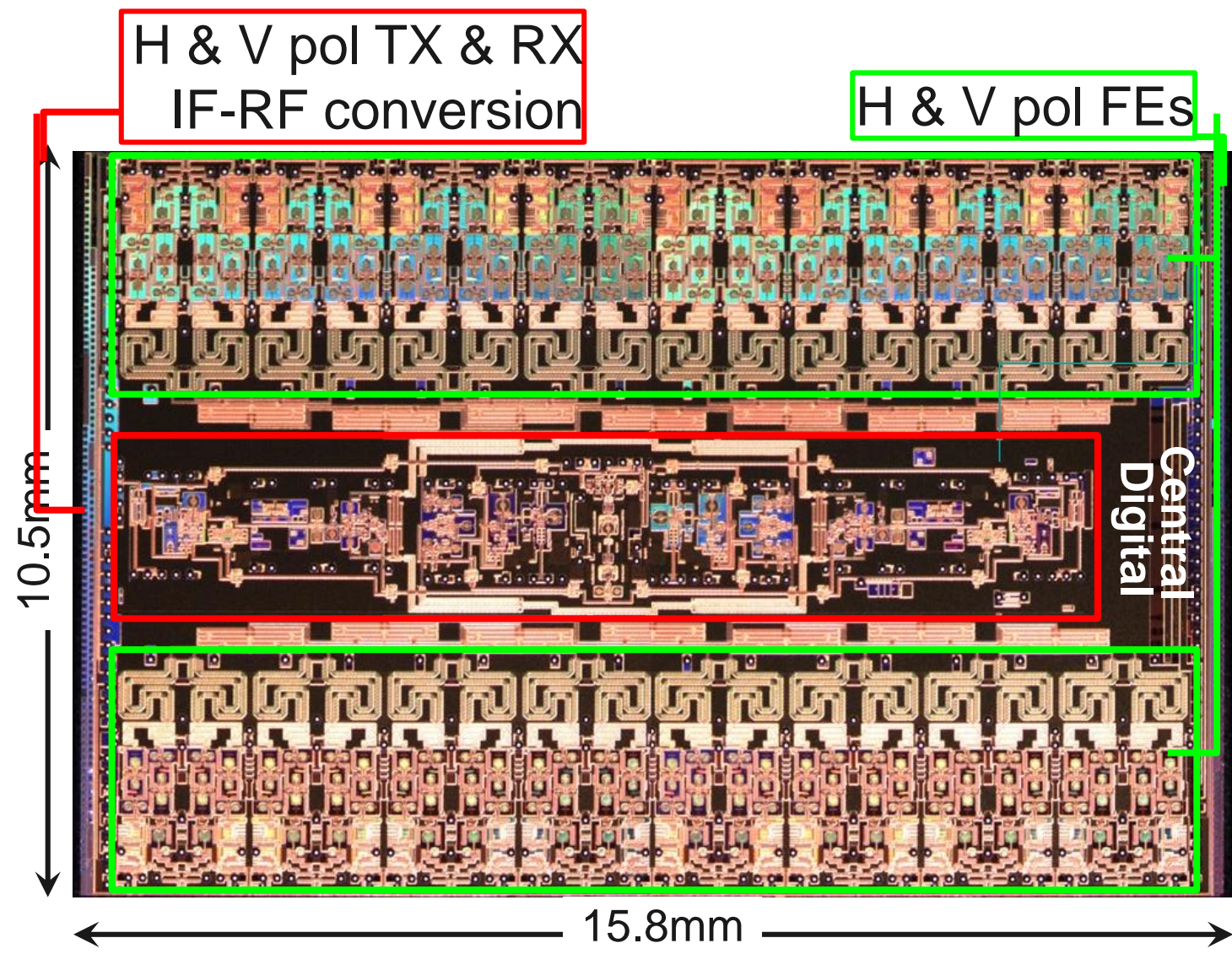


Dual-polarized IC Architecture: 32 Elements Feed 16 Dual-Pol Antennas



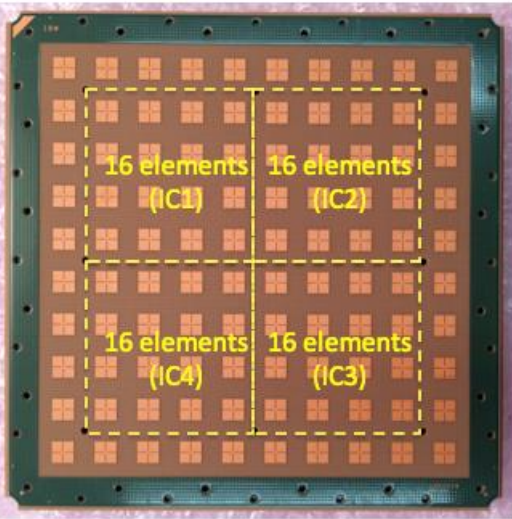
Implemented in SiGe 130nm BiCMOS, GF 8HP:

$f_T/f_{MAX} = 200\text{GHz}/280\text{GHz}$



Antenna-in-package and phased array scaling approach

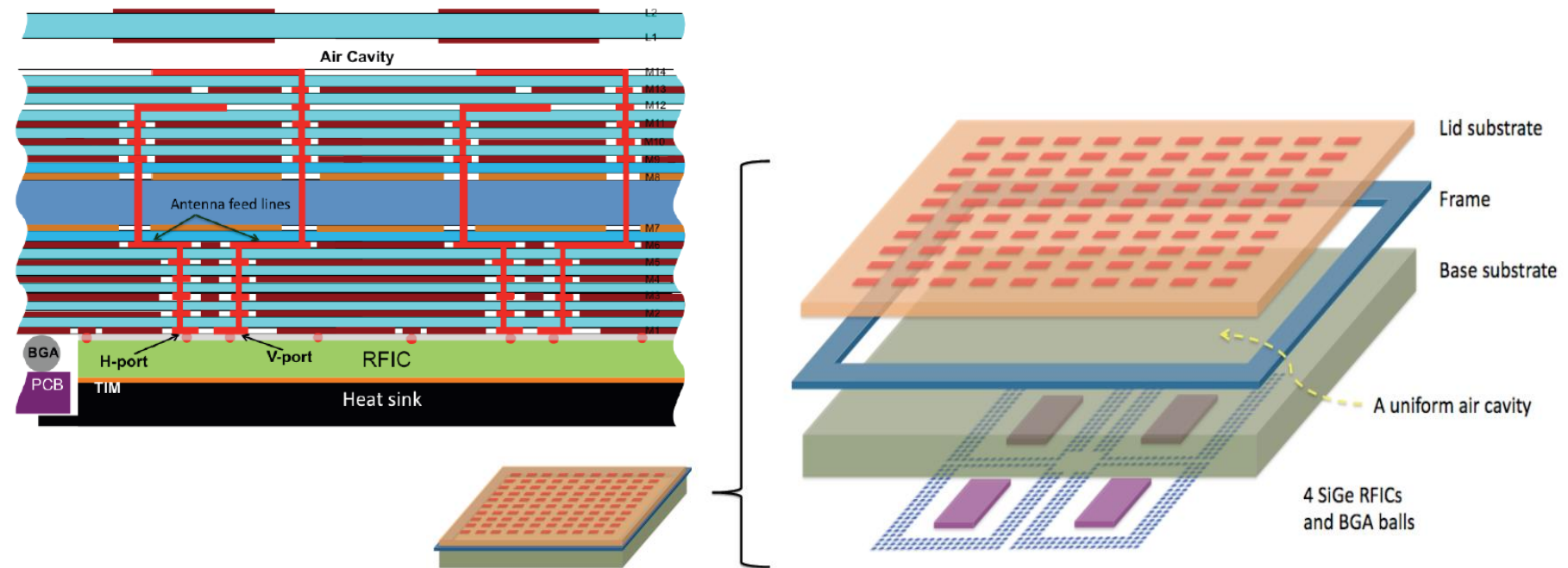
Fully-Assembled 4-chip Antenna Module



- Package dimensions: 70mm x 70mm x 2.7mm
- Flip-chip assembly for 4 ICs
- 655 BGA w/ 1.27mm pitch supporting multiple power domains, IF (TX & RX) and LO signals, Digital control and ref clock signals

- Phased array IC and package scalability concept introduced and demonstrated at 94GHz in A. Valdes-Garcia, *et al.*, RFIC 2013 and X. Gu, *et al.* ECTC 2014
- For 28GHz package details: X. Gu, D. Liu, C. Baks, O. Tageman, B. Sadhu, J. Hallin, L. Rexberg, and A. Valdes-Garcia, "A Multilayer Organic Package with 64 Dual-Polarized Antennas for 28GHz 5G Communication", *IEEE IMS*, June 2017.

Antenna-in-package Array with Air Cavity

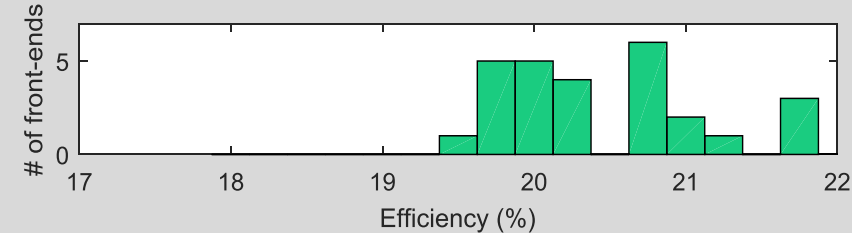
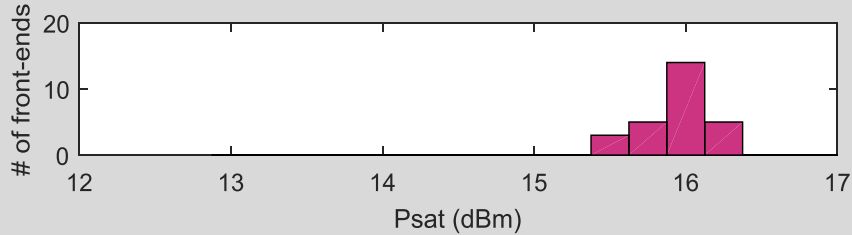
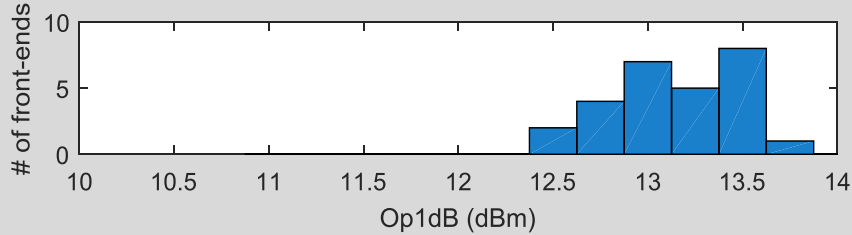


- Aperture coupled patch antenna
- Uniform air cavity between antenna patch and feed structure
- 14-layer base substrate based on organic buildup technology

Measurement Results

On-wafer Measurement Results

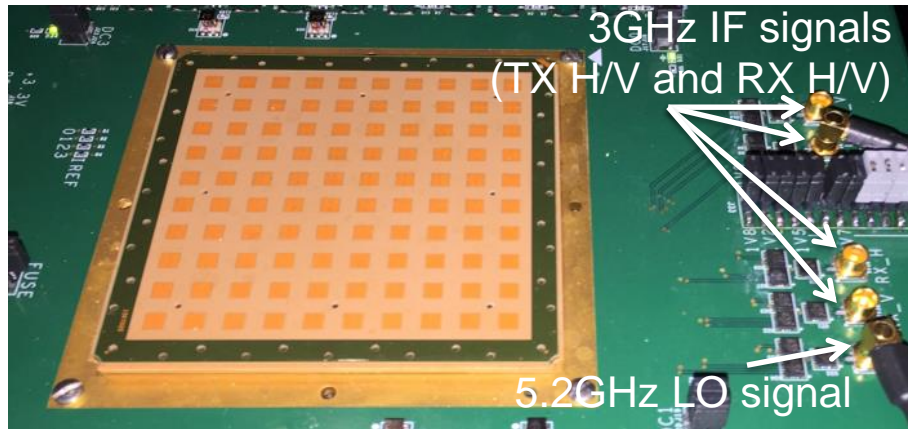
Single TX Path in Full IC: 27 Front-Ends Across 9 ICs



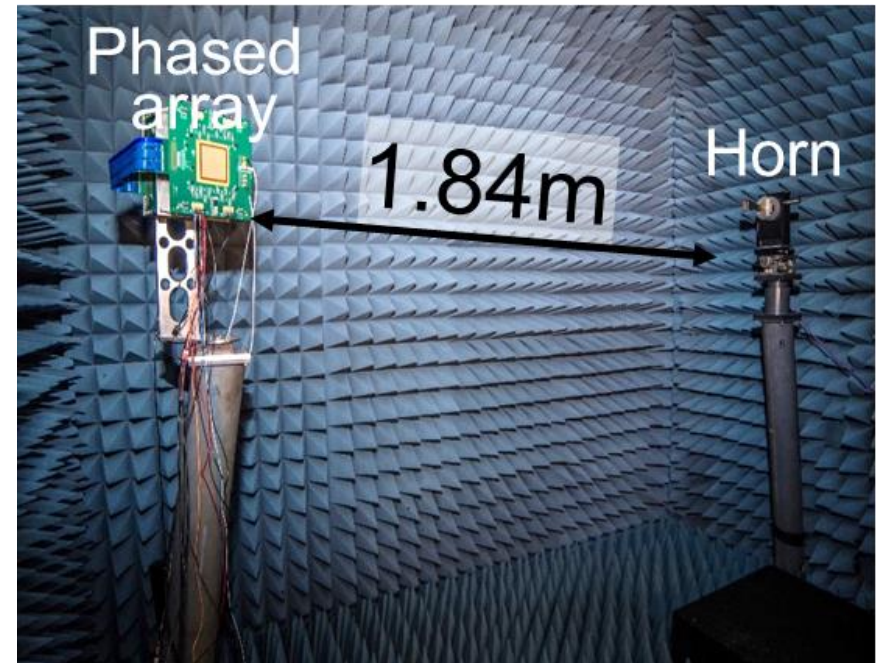
Full IC performance					
		1 sample			27 samples μ / σ
		25C	65C	85C	25C
TX	Single-path gain \pm Phase Invariant Gain Control (dB)	32 ± 4.0	27 ± 4.4	24 ± 4.5	34 / 1.5 $\pm 4.0 / 0.2$
	Single-path Op1dB (dBm)	14	14.1	13.9	13.5 / 0.4
	Single-path Psat (dBm)	16.4	16.6	16.2	16 / 0.2
	PA+switch peak efficiency measured in full IC (%)	22.1	20.1	20.8	20.5 / 0.6
	3dB BW (GHz)	2			
RX	Op1dB/Psat variation across 360° phase control (dB)	<0.1	<0.2	<0.5	
	Op1dB/Psat variation across 8dB gain control (dB)	<0.1	<0.5	<2	
	Single-path gain \pm Phase Invariant Gain Control (dB)	34 ± 4.0	31 ± 4.4	28 ± 4.5	35 / 0.6 $\pm 4.0 / 0.2$
	3dB BW (GHz)	1.5			
	Sub-block performance				
LNA NF (dB)		3.7	4.1	4.3	
LNA+switch+off-mode PANF (dB)		6.0	6.6	6.9	
TX/RX VGAGain control (dB)		8	8.8	9.1	
TX/RX VGAPhase variation (°)		± 1.5	± 2	± 1.5	
Phase shifter phase control (°)		210	210	210	
Phase shifter loss variation (dB)		± 0.1	± 0.2	± 0.4	
RX front end lp1dB (dBm)		-22.5	-21.5	-21.5	



Over the Air Measurement Setup Using 4 IC Module

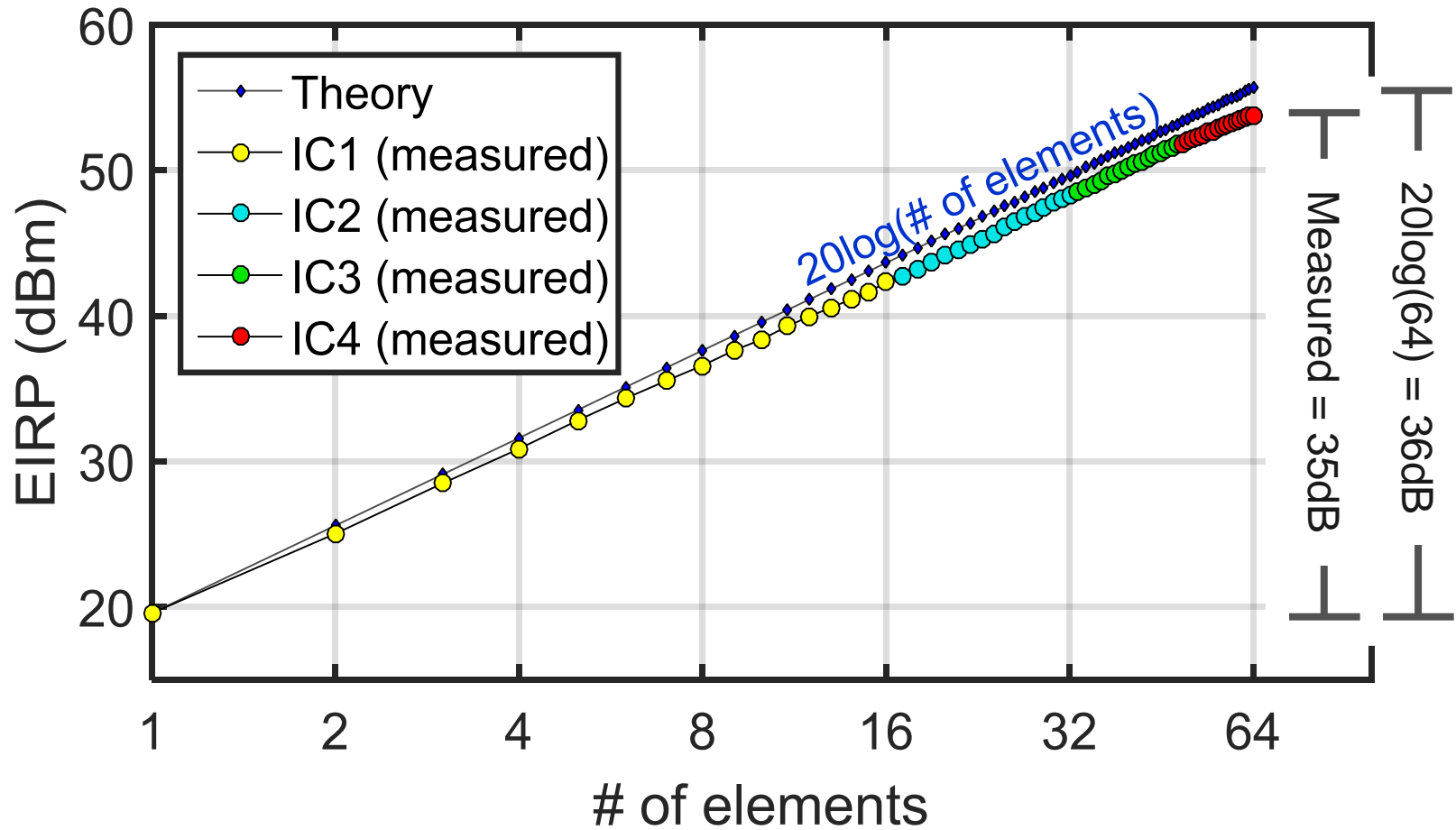


Evaluation board



Antenna chamber set-up

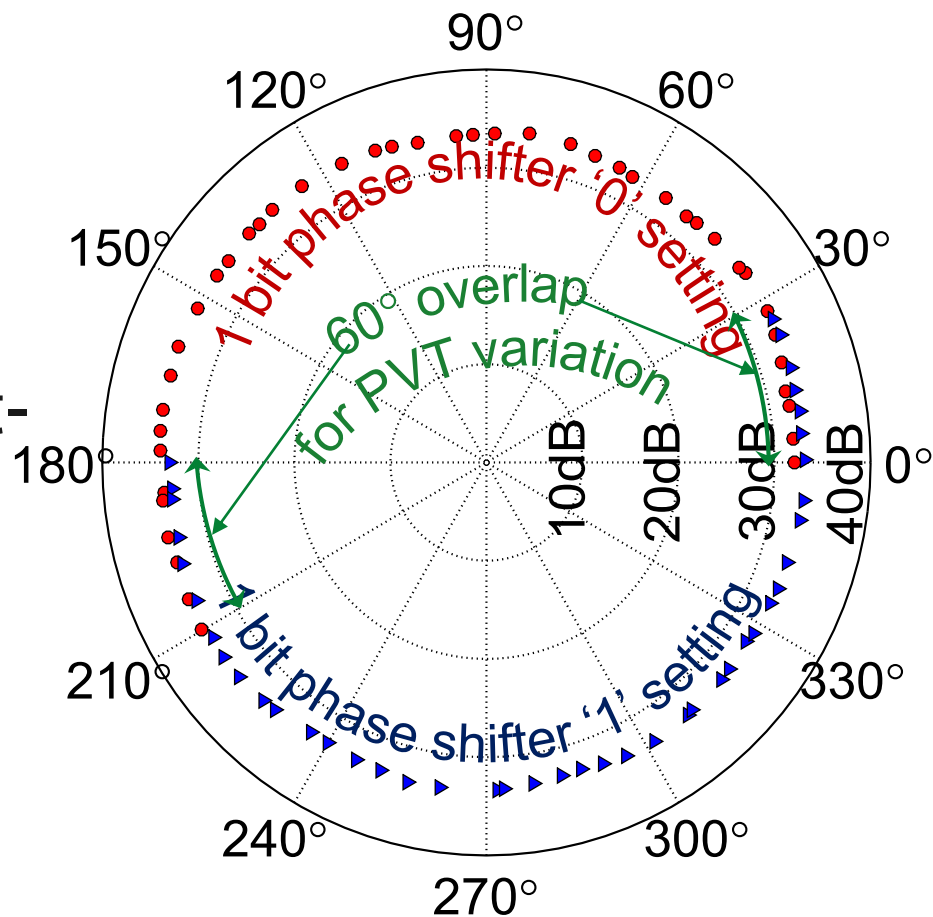
Measured 64 Element Progressive Element Turn On Without Calibration



Measured saturated EIRP in one polarization = 54dBm

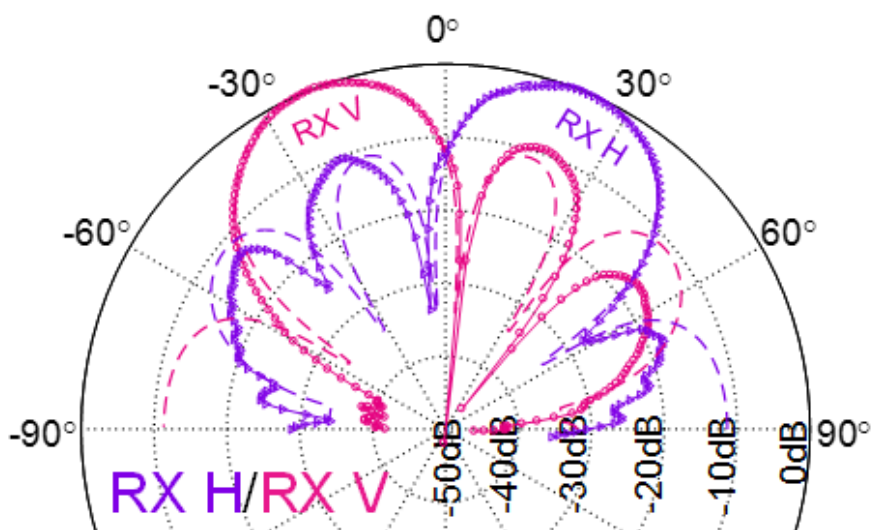
Measured Loss Invariant Phase Control in Phased Array

Gain variation per front-end $< \pm 0.7\text{dB}$ across 360° phase control

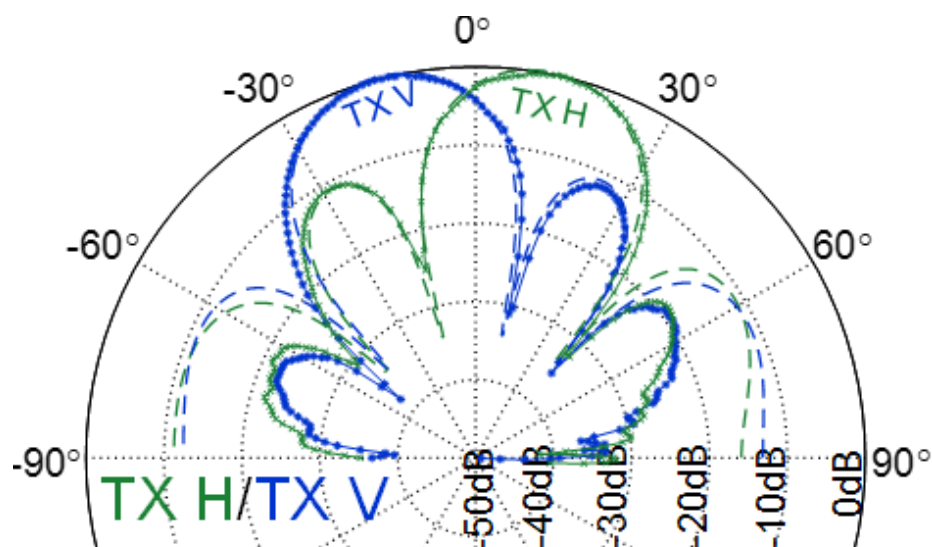


Measurements of 16 Element Beams from 1 IC

2 simultaneous beams in RX mode



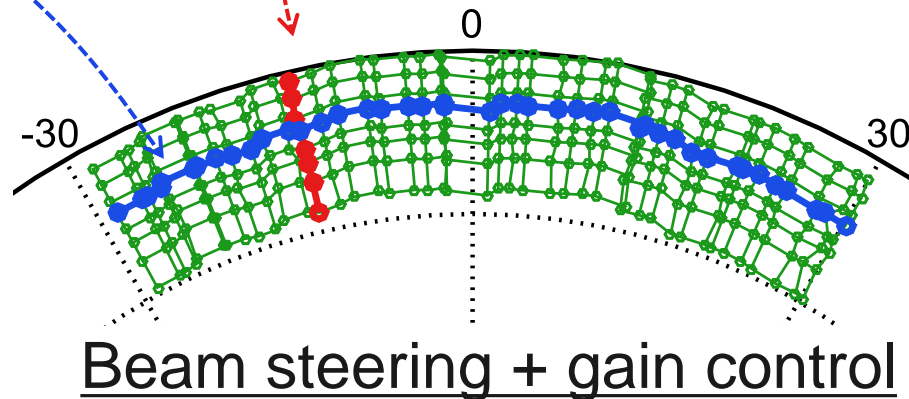
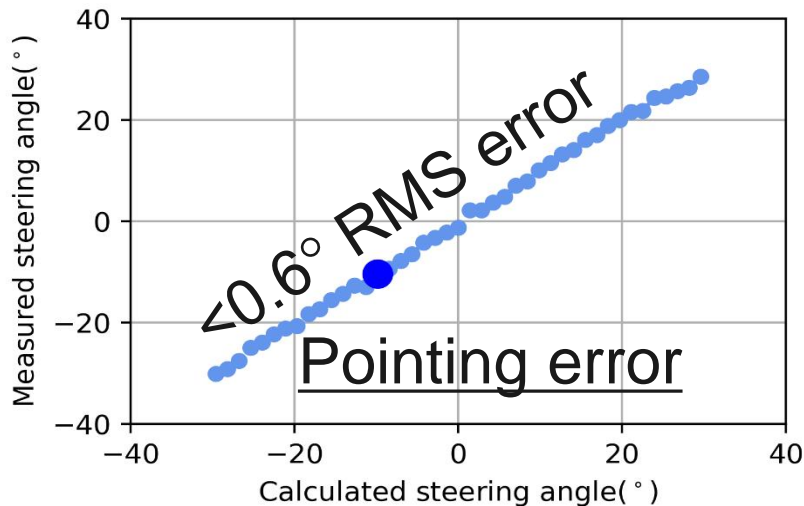
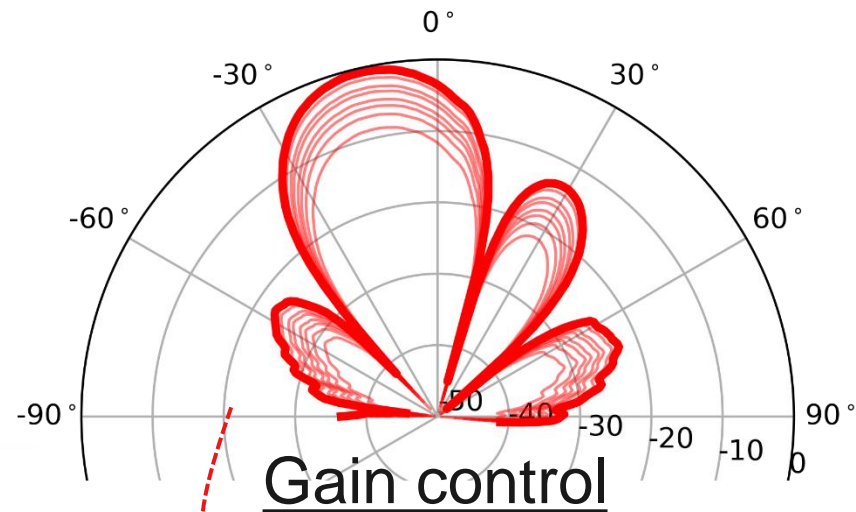
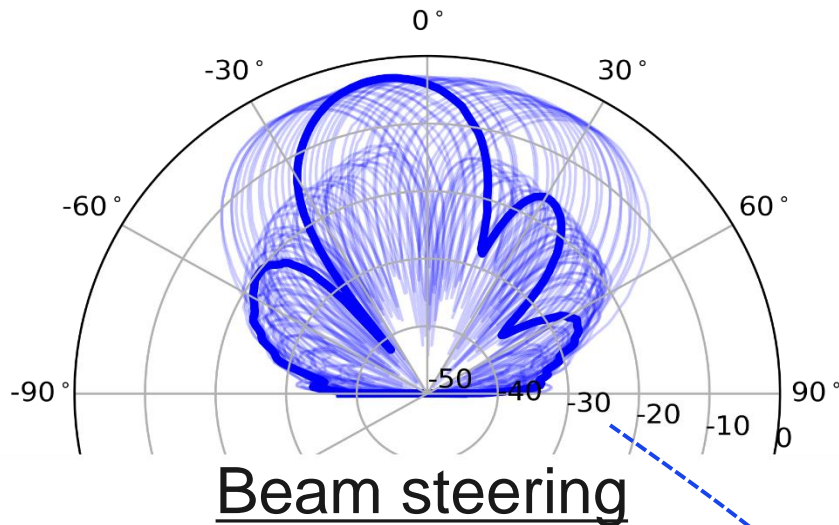
2 simultaneous beams in TX mode



- Measured radiation patterns
- - - Ideal radiation patterns calculated with the same angular resolution available in the measurement setup

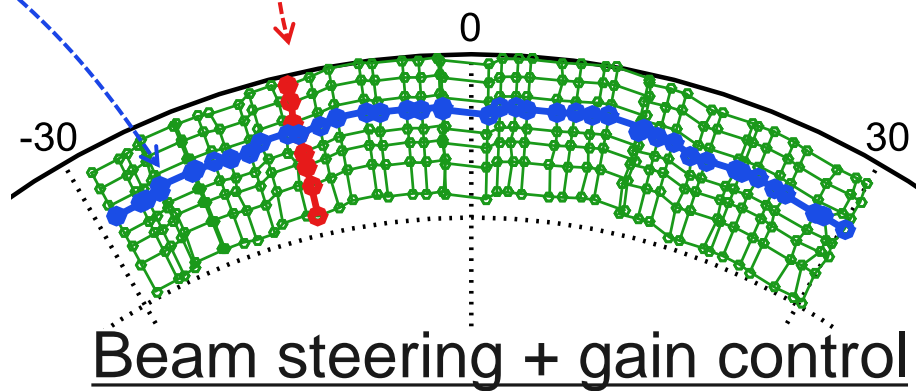
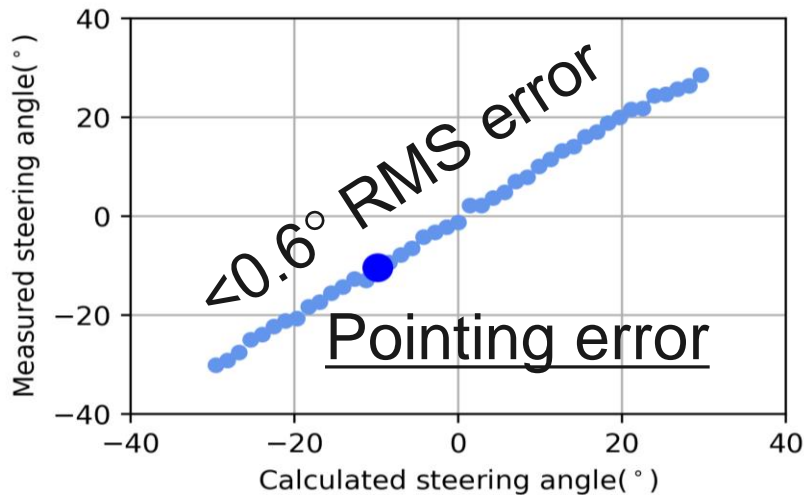
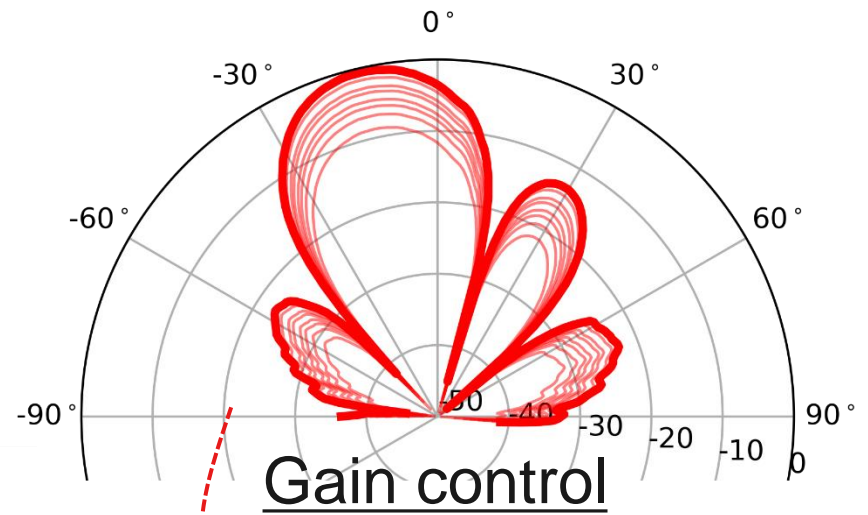
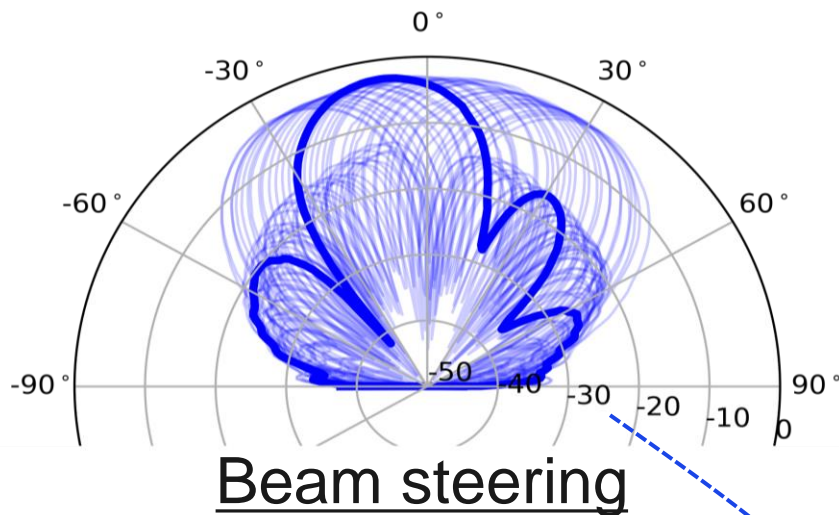
Results obtained without requiring array calibration

Measured Beam Steering Control



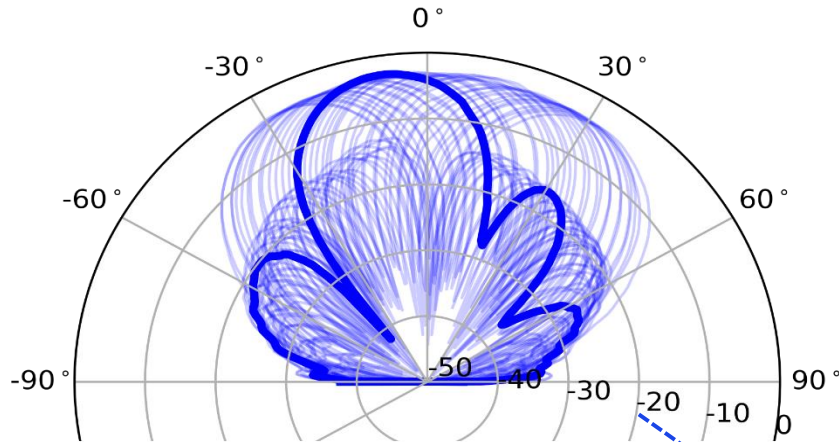
Results obtained without requiring array calibration

Measured Beam Steering Control

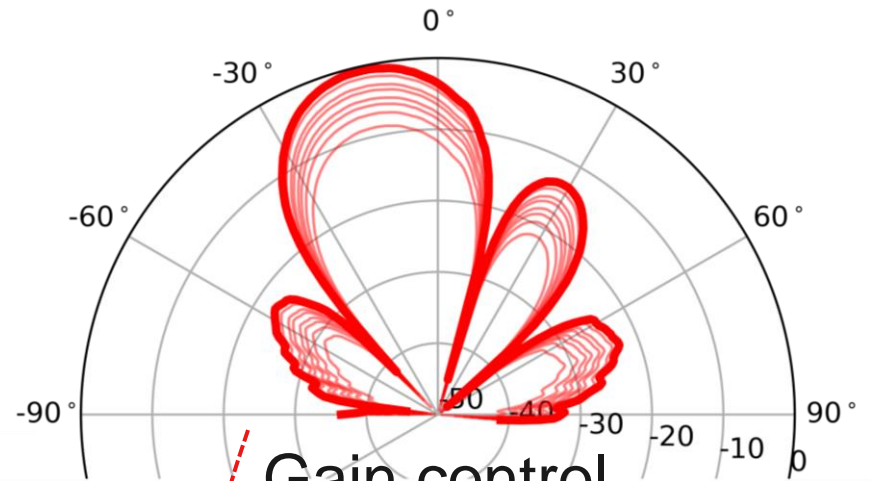


Results obtained without requiring array calibration

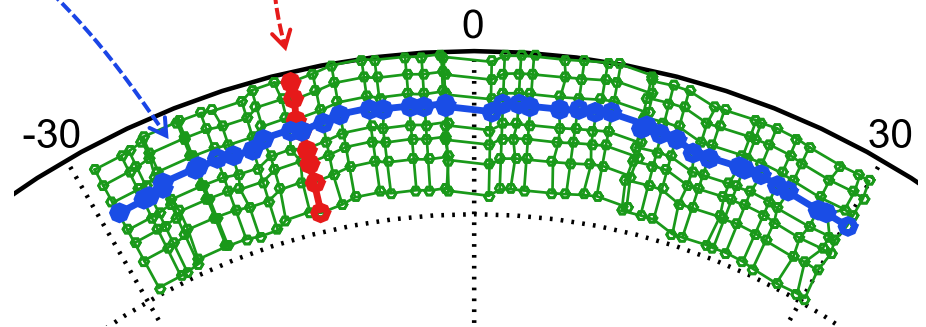
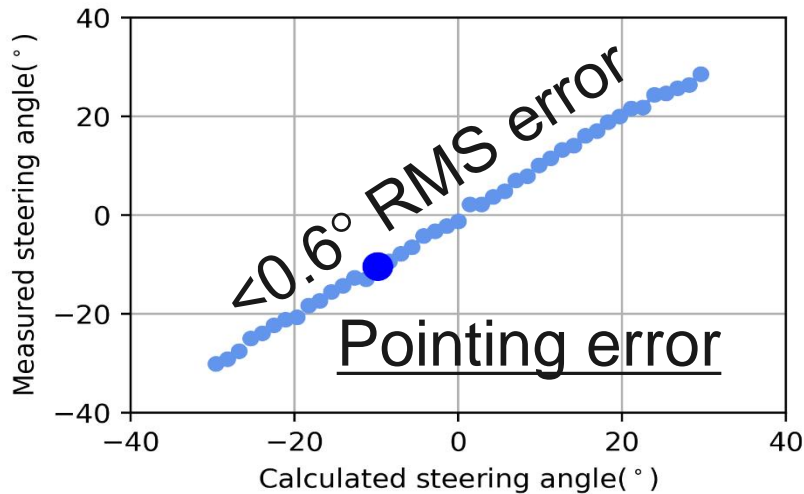
Measured Beam Power Control



Beam steering



Gain control



Beam steering + gain control

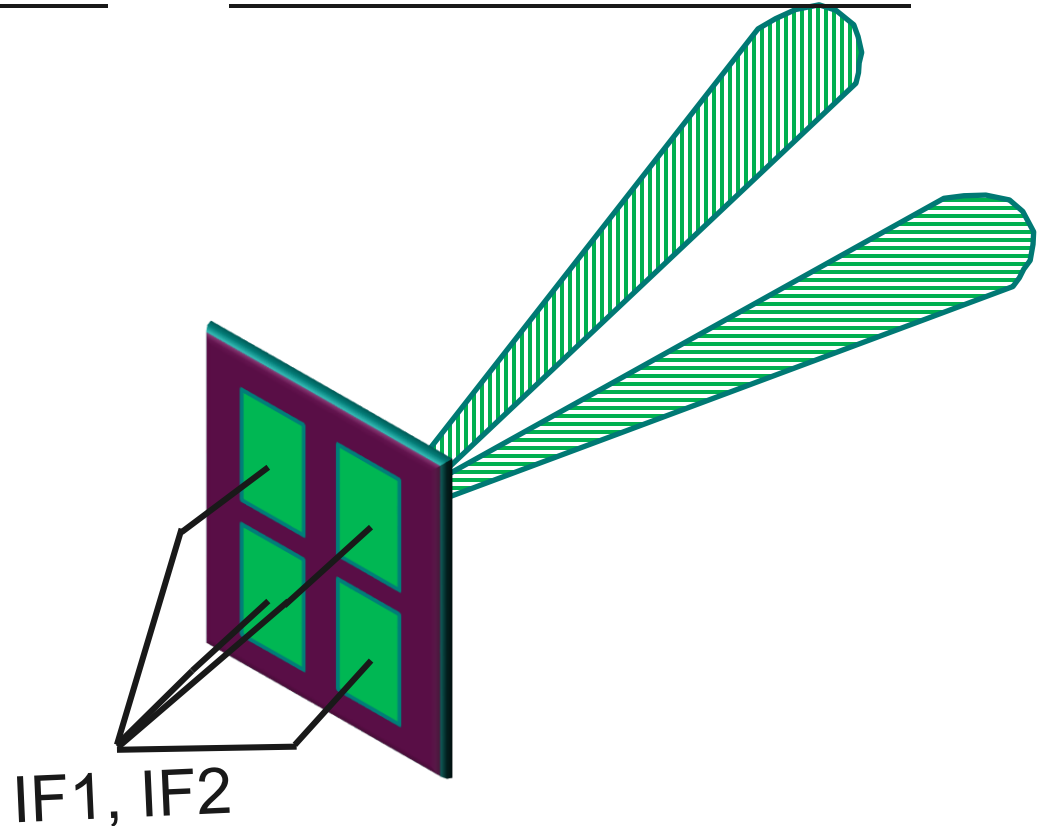
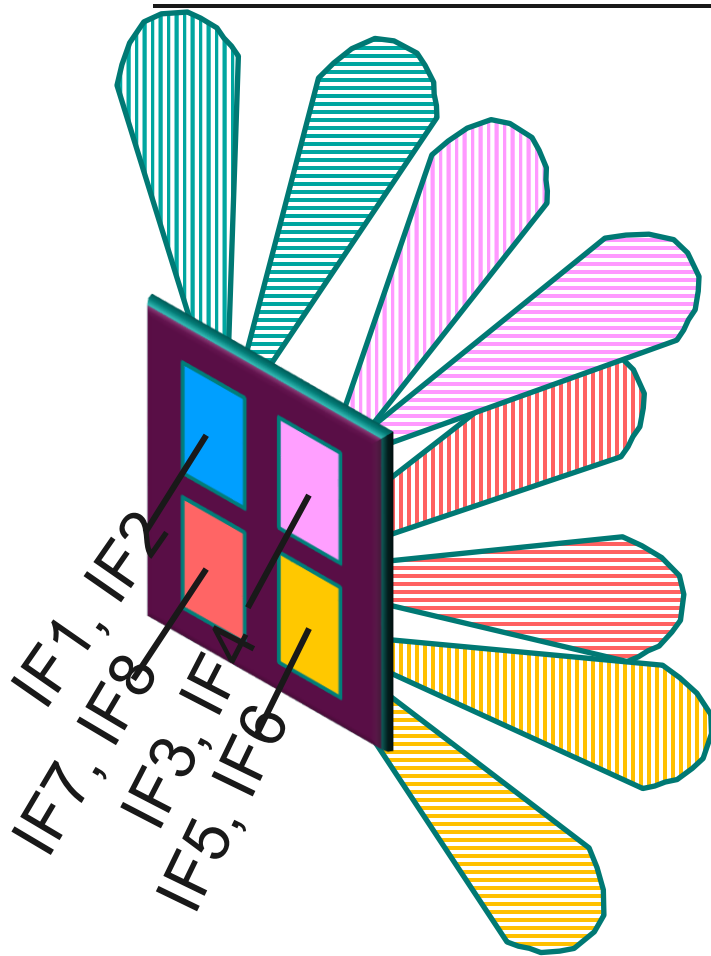
Results obtained without requiring array calibration

Beam-Forming Options in TX/RX

Total TRX elements per module (4 ICs) = 128

8 16-element beams

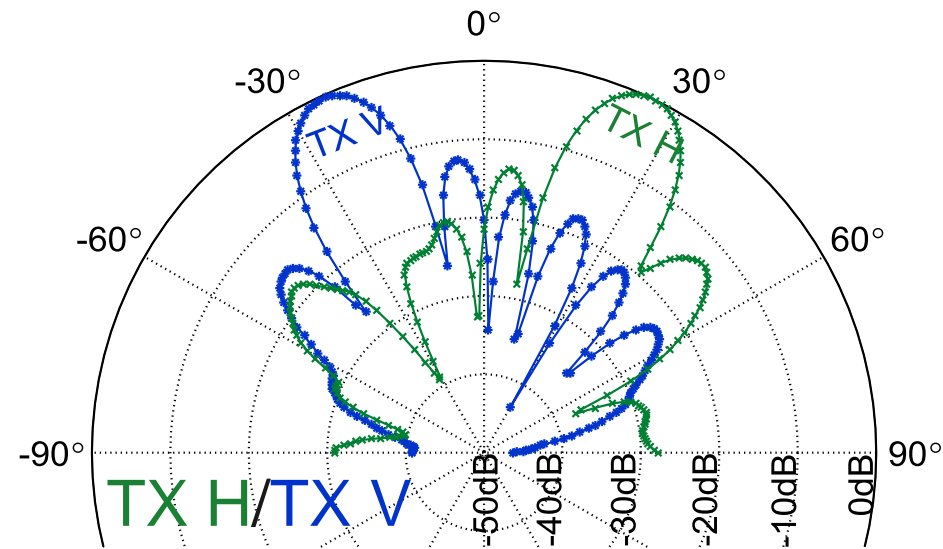
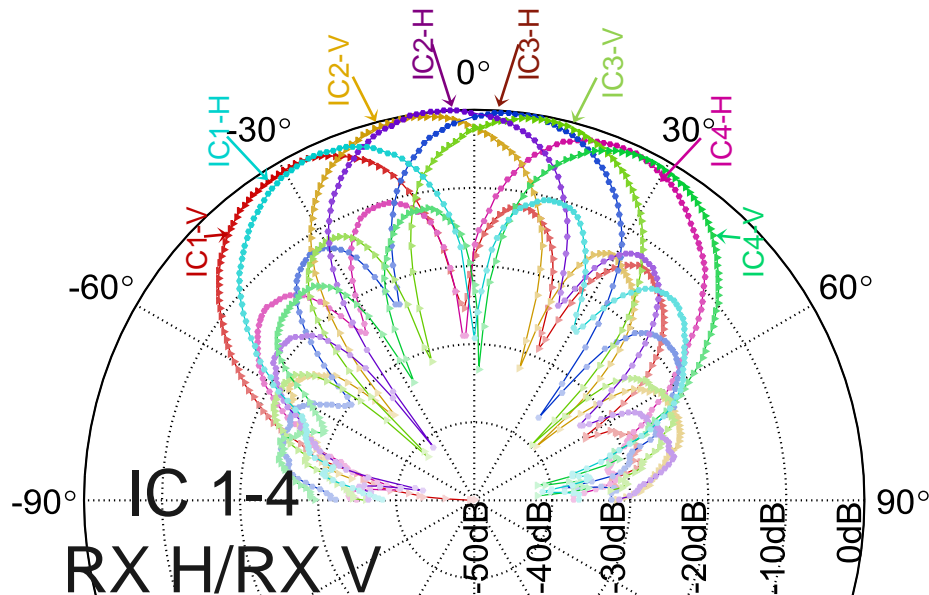
2 64-element beams



Measurements of Reconfigurable Beams from a Module (4 ICs)

8 16-element beams

2 64-element beams

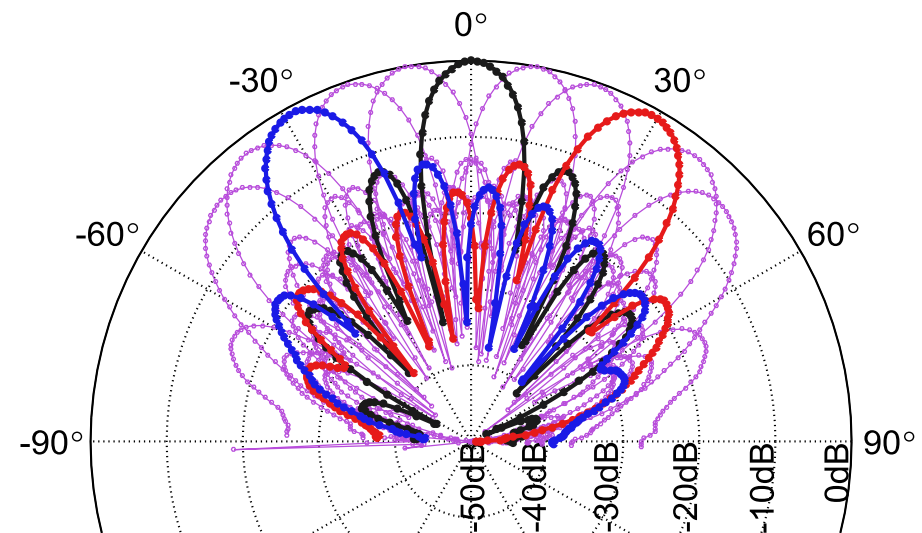
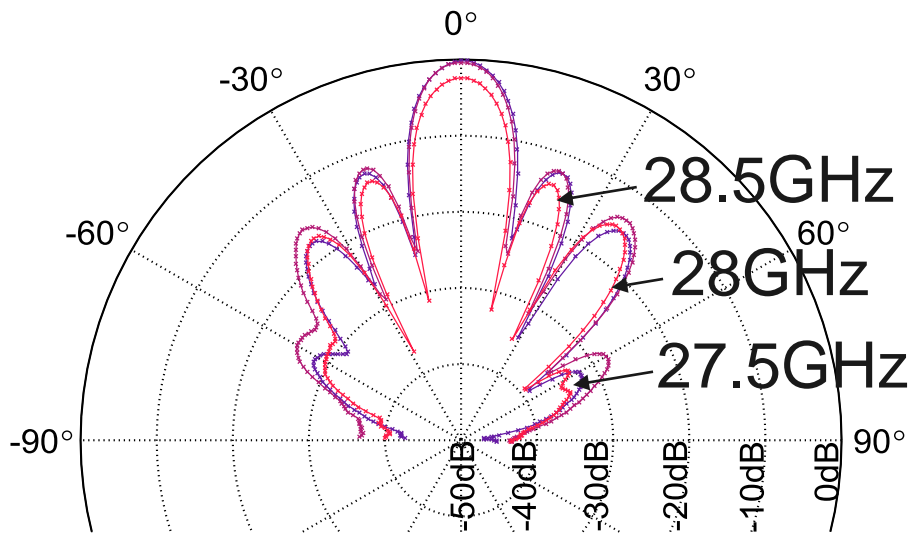


Results obtained without requiring array calibration

Measured 64-element Beam-Steering

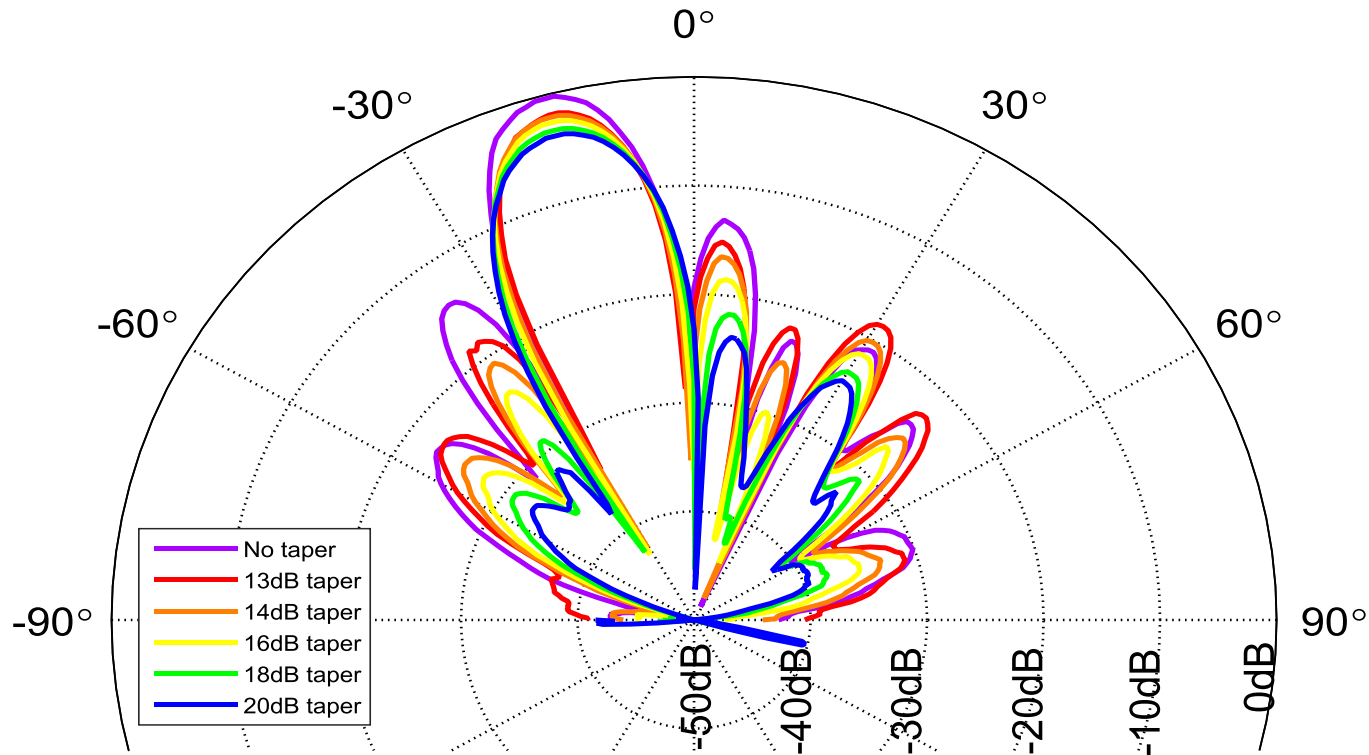
Beam across frequency

$\pm 50^\circ$ beam steering
(w/ <10dB sidelobes w/o tapering)



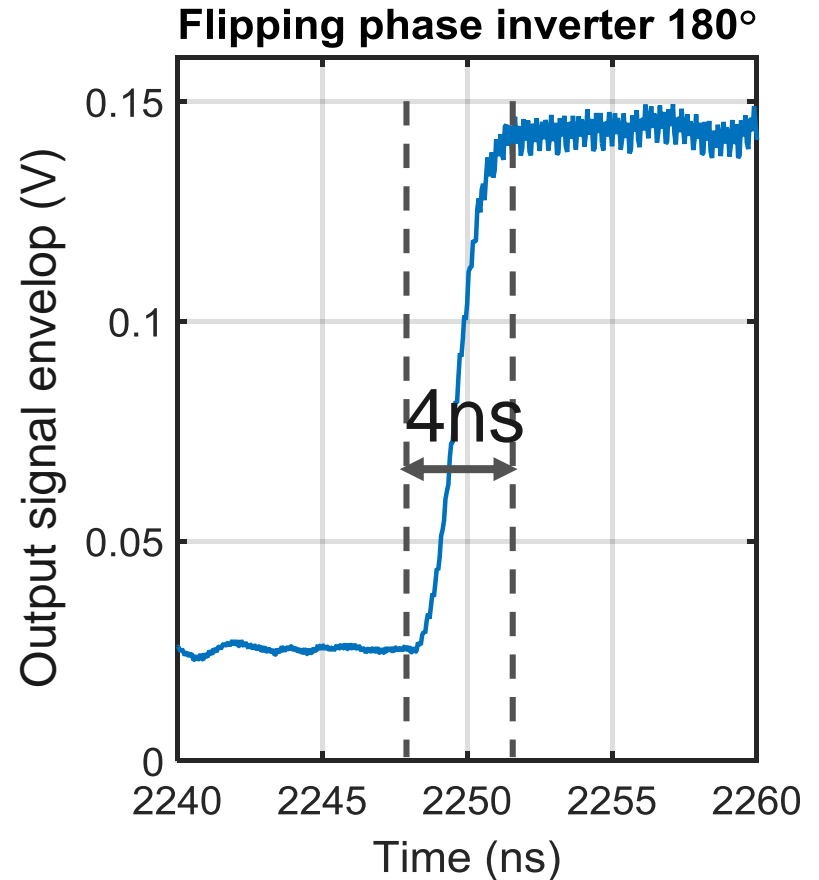
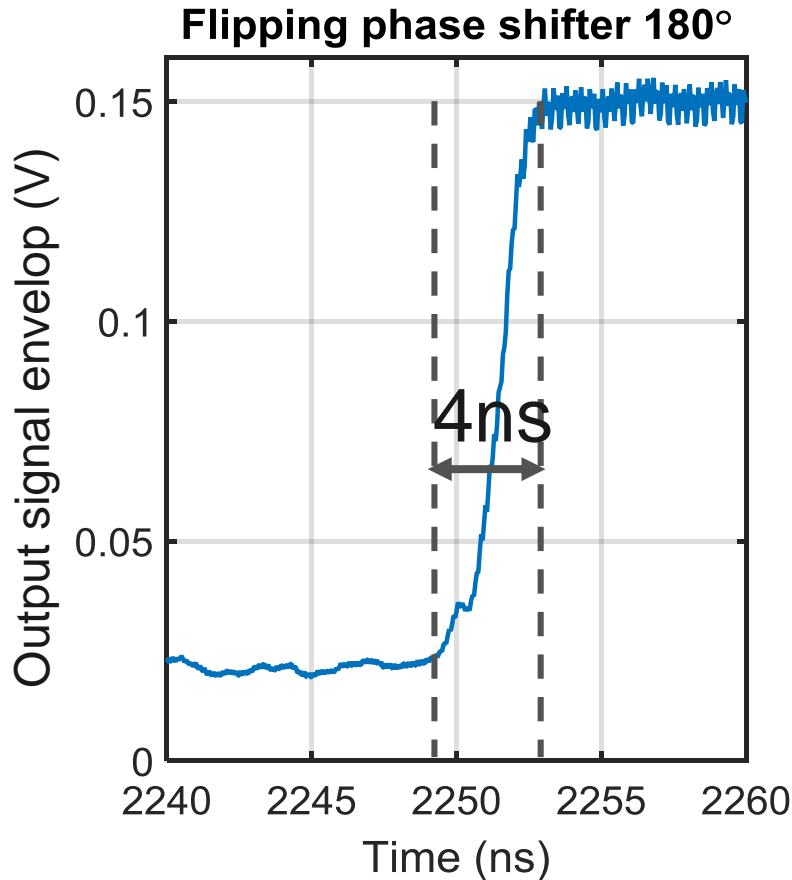
Results obtained with one-step element to element calibration; uncalibrated results similar

Tapering Measurement Results



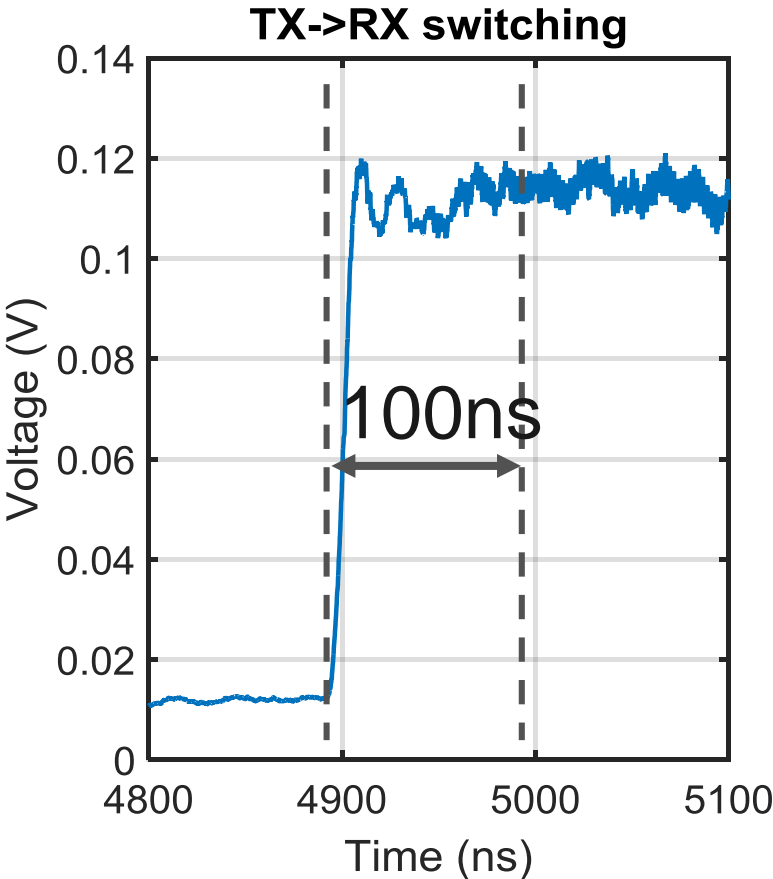
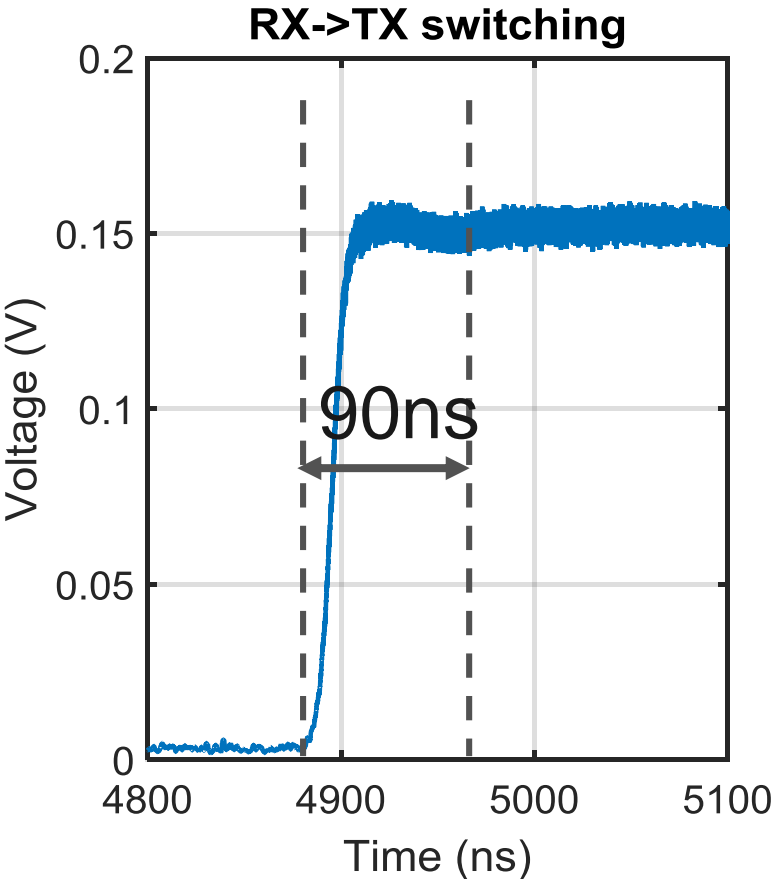
Measurement is performed in RX mode with 64 elements in H pol
Tapering uses VGA control and Taylor window

Measured Beam Switching Speed



Beam switching speed is <4ns

Measured TX↔RX Switching Speed



TX↔RX switching speed is <100ns



Performance Summary and Comparison for Published 28GHz Si-based Packaged Phased-Array TRX

	This work (ISSCC 2017 / IMS 2017)	Anokiwave (AWMF-0129 Datasheet)	UCSD (RFIC 2017)	LG (RFIC 2017)	UCSD (IMS 2017)
Number of Antennas	64	64	32	8	4
Simultaneous polarizations	2	1	1	2	1
FE Elements in Package/Board	128	64	32	16	4
Number of ICs	4	8	8	2	1
Input Interface	IF 3GHz	Not published	RF 28GHz	Baseband	RF 28GHz
EIRP per polarization	54dBm (Psat)	50dBm (P1dB)	41dBm (P1dB) @29GHz	31.5dBm (Psat)	24.5dBm (P1dB) @29GHz
DC power per polarization	13.2W(RX) + 20.4W(TX) @54dBm EIRP	18W (average)	4.2W (RX) + 6.4W(TX)	0.4W(RX) + 0.68W(TX) @24dBm EIRP	0.42W(RX) + 0.8W(TX)
IC Technology	GF SiGe 8HP 130nm	Not published	Jazz SBC18H3 SiGe BiCMOS	TSMC 28nm RF CMOS	Jazz SBC18H3 SiGe BiCMOS

Summary and Conclusions

- **First reported** mmWave 5G base-station IC in a multi-IC antenna-in-package module (ISSCC 2017)
- **Proposed TRX switch improves EIRP** without sacrificing power consumption
- **Orthogonal phase and amplitude control** for efficient beam control
- **High resolution beam steering** with low side-lobes based on fine phase shift resolution

Acknowledgments

B. Sadhu¹, Y. Tousi¹, J. Hallin², S. Sahl³, S. Reynolds¹,
Ö. Renström³, K. Sjögren², O. Haapalahti³, N. Mazor⁴,
B. Bokinge³, G. Weibull², H. Bengtsson³, A. Carlinger³,
E. Westesson⁵, J.-E. Thillberg³, L. Rexberg³, M. Yeck¹,
X. Gu¹, D. Friedman¹, C. Baks¹, D. Liu¹, Y. Kwark¹, M.
Wahlen³, A. Ladjemi³, A. Malmcrona³.

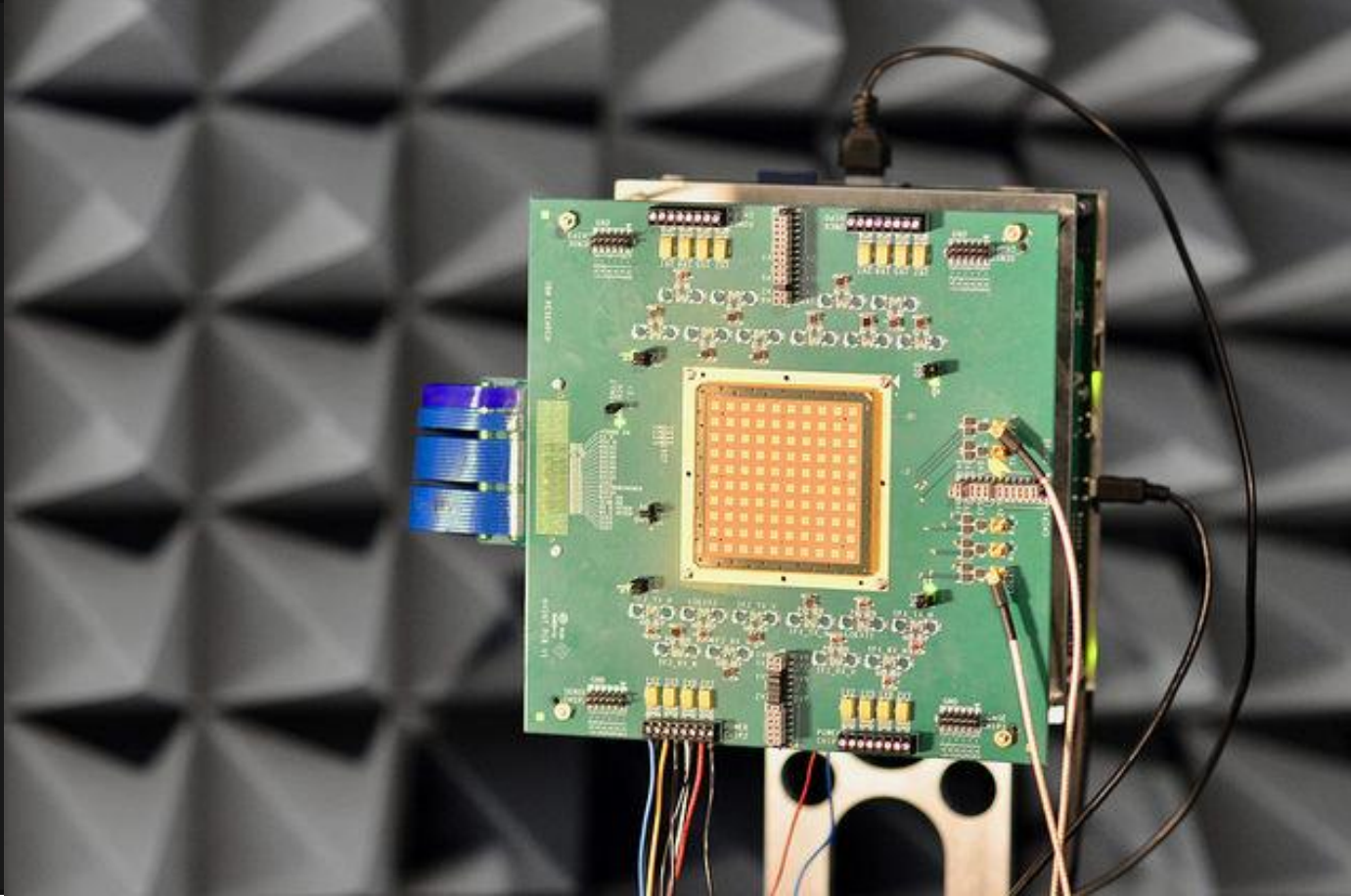
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³Ericsson, Kista, Sweden

⁴IBM Research, Haifa, Israel

⁵Ericsson, Lund, Sweden



‘Ultimately though, we should expect mmWave systems to become as inexpensive and ubiquitous as 2.4- and 5-GHz WLAN systems are today. Some of the early companies developing products in the mmWave space will succeed and become profitable, and some will fail. **But the end result will be “millimeter-waves for the masses.”**’ - Advanced Millimeter Wave Technologies: Antenna, Packaging and Circuits, Wiley Press, 2009

References

1. B. Sadhu, Y. Tousi¹, J. Hallin, S. Sahl, S. Reynolds, O. Renstrom, K. Sjorgren, O. Haapalahti, N. Mazor, B. Bokinge, G. Weibull, H. Bengtsson, A. Carlinger, E. Westesson⁵, J.-E. Thillberg, L. Rexberg, X. Gu, Daniel Friedman, and A. Valdes-Garcia, "A 28GHz 32-Element Phased-Array Transceiver IC with Concurrent Dual Polarized Beams and 1.4 Degree Beam-Steering Resolution for 5G Communication", *IEEE International Solid-State Circuits Conference*, 2017.
2. X. Gu, D. Liu, C. Baks, O. Tageman, B. Sadhu, J. Hallin, L. Rexberg, and A. Valdes-Garcia, "A Multilayer Organic Package with 64 Dual-Polarized Antennas for 28GHz 5G Communication", *IEEE International Microwave Symposium*, June 2017.
3. Y. Tousi and A. Valdes-Garcia, "A Ka-band Digitally-Controlled Phase Shifter with sub-degree Phase Precision", *IEEE Radio Frequency Integrated Circuits Symposium*, pp. 356-359, May 2016.
4. B. Sadhu, J. Bulzzachelli, and A. Valdes-Garcia, "A 28GHz SiGe BiCMOS phase invariant VGA", *IEEE Radio Frequency Integrated Circuits Symposium*, pp. 319-322, May 2016.



To Learn More...

- ▶ IBM Presentation at IEEE 5G Summit November 2015.
“Enabling 5G: mmWave Silicon Integration and Packaging”
 - ▶ Slides: <http://www.5gsummit.org/docs/slides/Bodhisatwa-Sadhu-5GSummit-Toronto-11142015.pdf>
 - ▶ Video:
<https://ieeetv.ieee.org/ieeetv-specials/toronto-5g-summit-2015-bodhisatwa-sadhu-enabling-5g-mmwave-silicon-integration-and-packaging?>

- ▶ IBM presentation at IEEE 5G Summit November 2016
“mmWave radio design for mobile handsets”
 - ▶ Video:
<https://ieeetv.ieee.org/conference-highlights/seattle-5g-mmwave-radio-design-for-mobile-handsets?>

- ▶ IBM-Ericsson announcement on phased array for 5G:
<http://www-03.ibm.com/press/us/en/pressrelease/51542.wss>